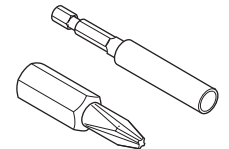
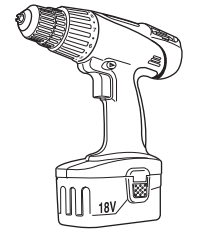
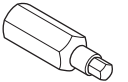


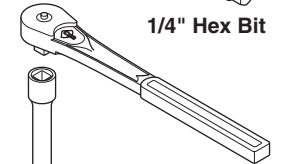
**NOTE: For larger tables, it is recommended that you use two or more people to install this product.**



**#2 Phillips Bit**



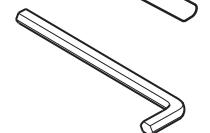
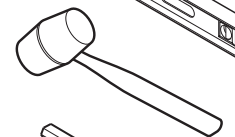
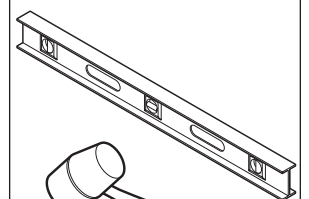
**1/4" Hex Bit**



**3/4"**



**3/4"**



**3/32", 1/8", & 5 mm  
Hex Allen Wrench**

If you have a problem, question, or request, call your local dealer, or Coalesse at 1.800.627.6770 Or visit our website: [www.coalesse.com](http://www.coalesse.com)

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**NOTE:** This page applies to the "X" base used on the small round and square tables.

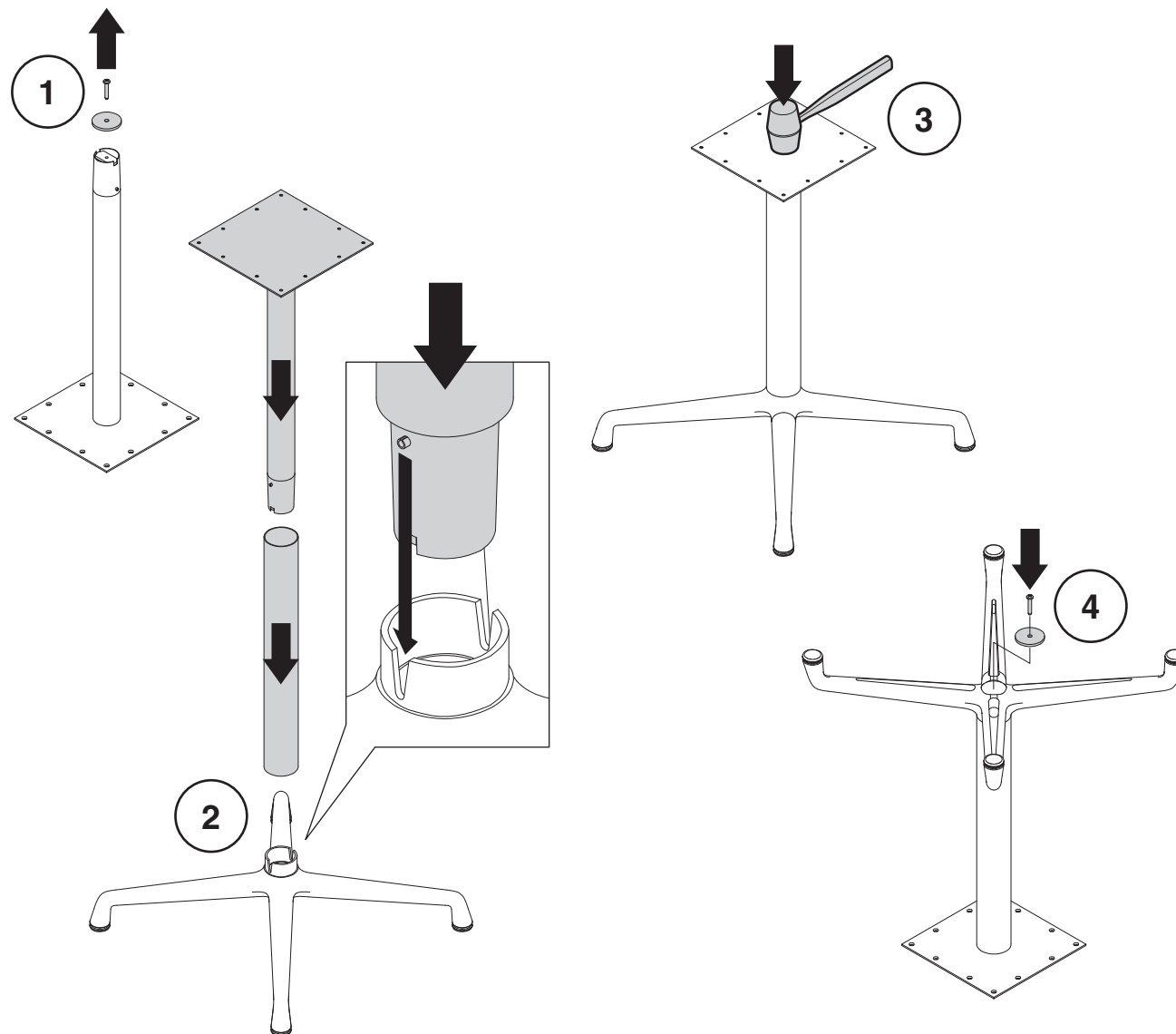
**1.** Remove 1/4-20 bolt and washer from column.

**2.** Insert column assembly into base.

**NOTE:** Tabs and notches in column and base allow for correct position.

**3.** With rubber mallet, hit on top of column assembly to seat the tapers in the column and the base together.

**4.** Reinstall 1/4-20 bolt and washer onto column assembly to a torque of 30 in-lbs.

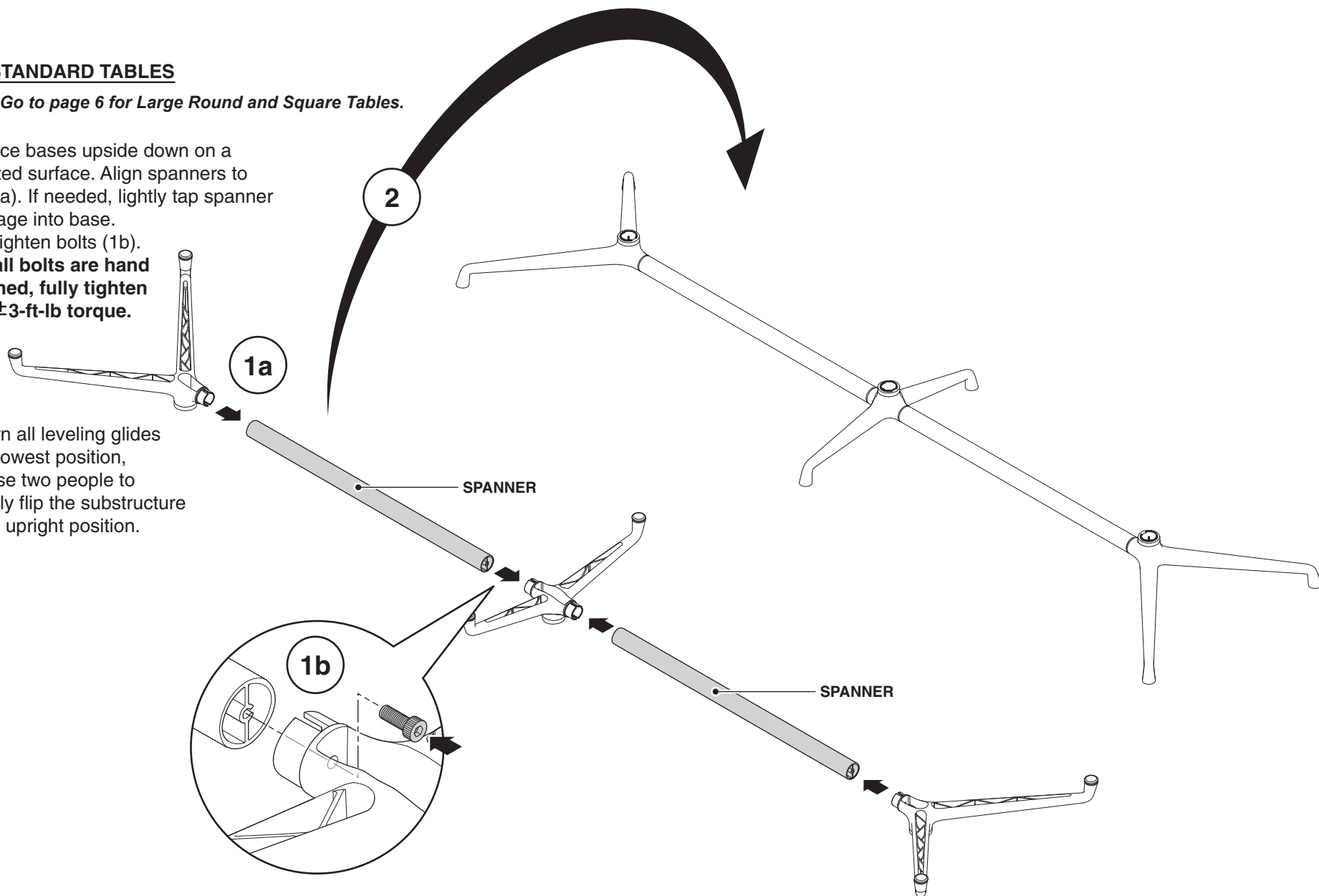


## FOR STANDARD TABLES

**NOTE:** Go to page 6 for Large Round and Square Tables.

**1.** Place bases upside down on a protected surface. Align spanners to legs (1a). If needed, lightly tap spanner to engage into base. Hand tighten bolts (1b). **After all bolts are hand tightened, fully tighten to 23 ±3-ft-lb torque.**

**2.** Turn all leveling glides to the lowest position, then use two people to carefully flip the substructure into an upright position.



**NOTE:** This page applies to the large “X” base, “V” base and inline base.

**NOTE:** It is recommended that you use two people to assemble the base assembly.

**3.** Insert threaded rod into upper cone.

**NOTE:** Make sure tab in upper cone aligns with threaded rod ring notch.

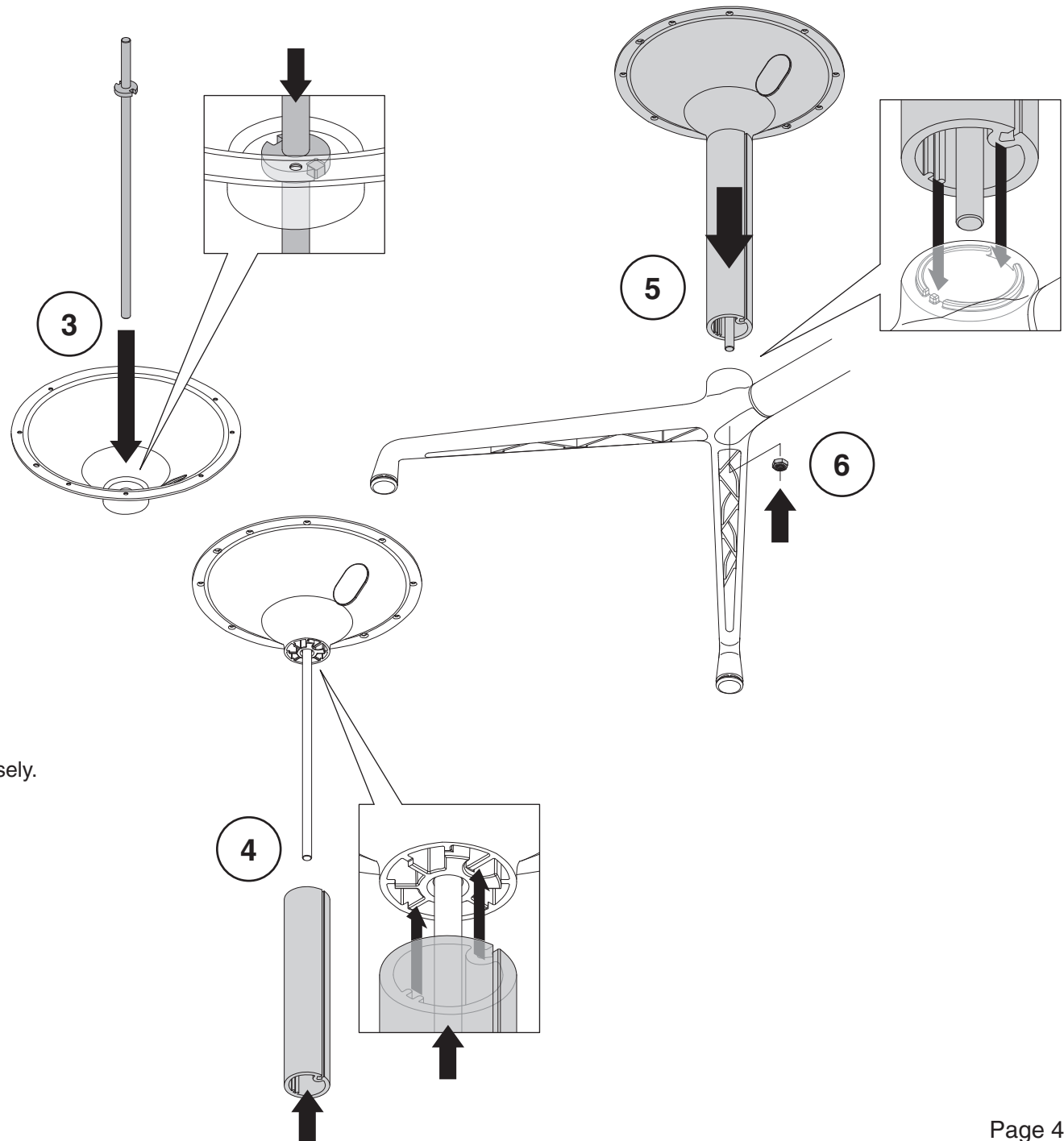
**4.** Place column over threaded rod.

**NOTE:** Tabs and notches in upper cone and column only allow one correct position.

**5.** Place onto base.

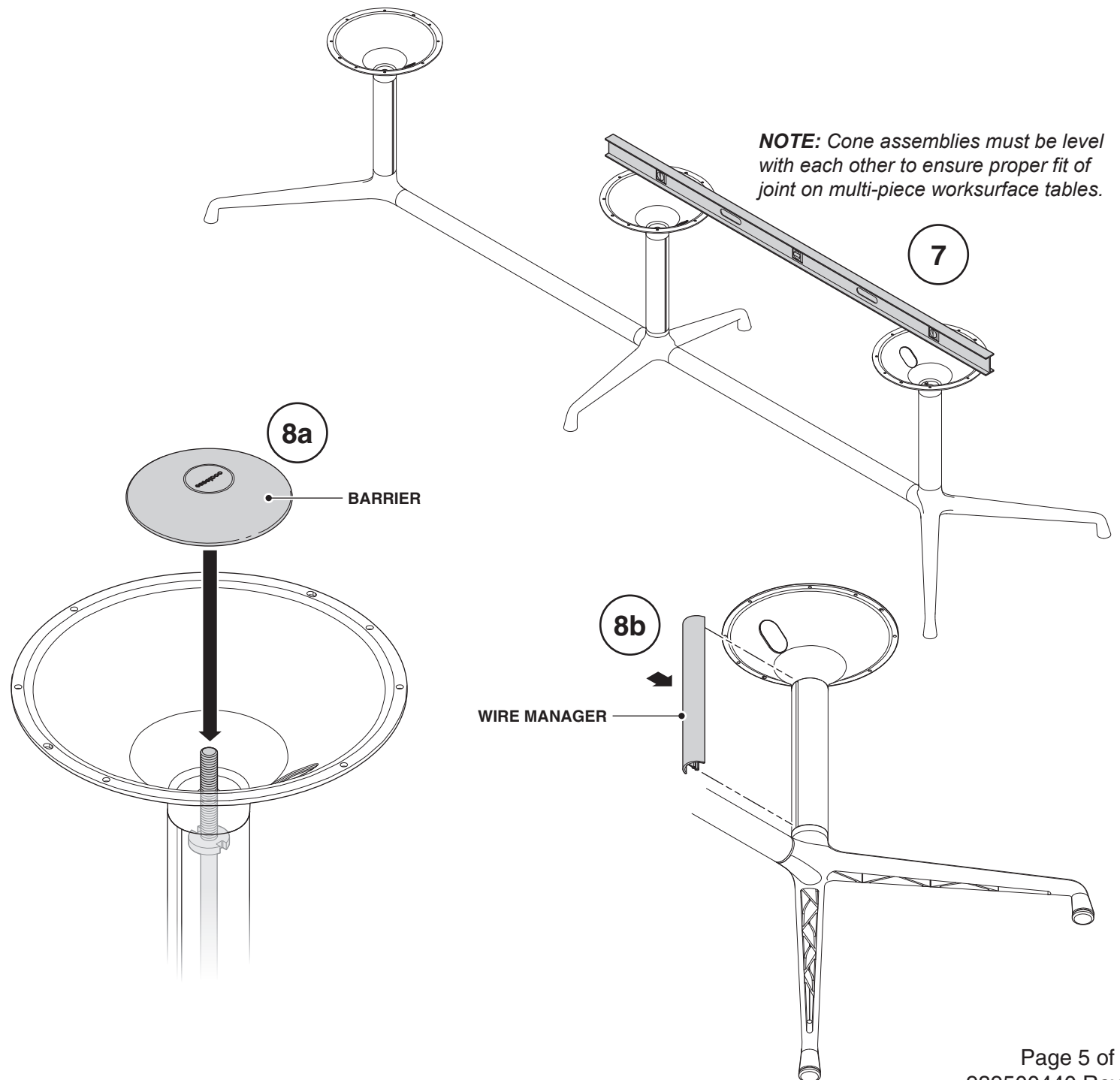
**NOTE:** Tabs and notches in base and column only allow one correct position.

**6.** Hand tighten lock nut on threaded rod loosely. After ALL tabs and notches are aligned, fully tighten lock nut to a torque of 30 ft-lbs.



## 7. Level cones.

8. If grommet option is selected, attach the barrier to the threaded rod inside the cone by twisting the barrier until it stops spinning freely, then turn another 1/4 turn, being careful not to over tighten (8a). Push in wire manager (8b).



## FOR LARGE ROUND AND SQUARE TABLES

**NOTE:** Go to page 3 for Standard Tables.

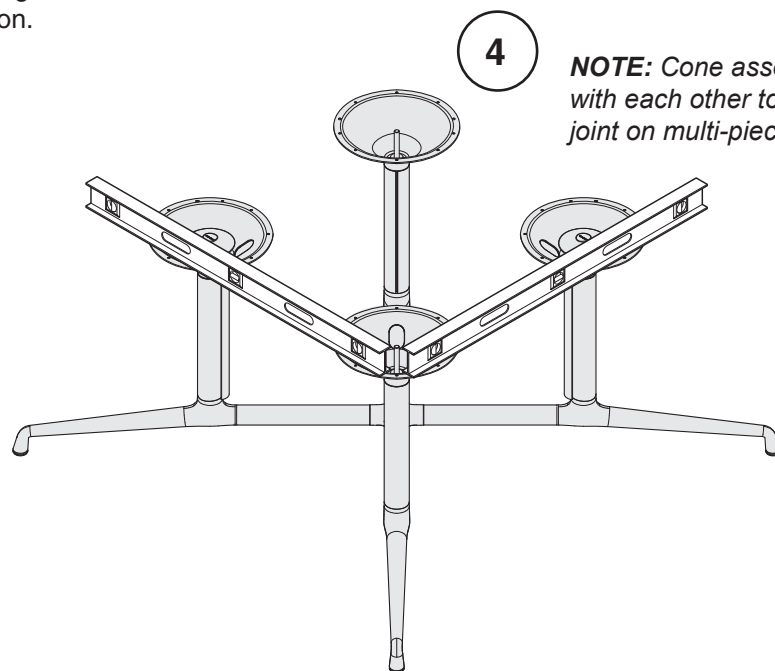
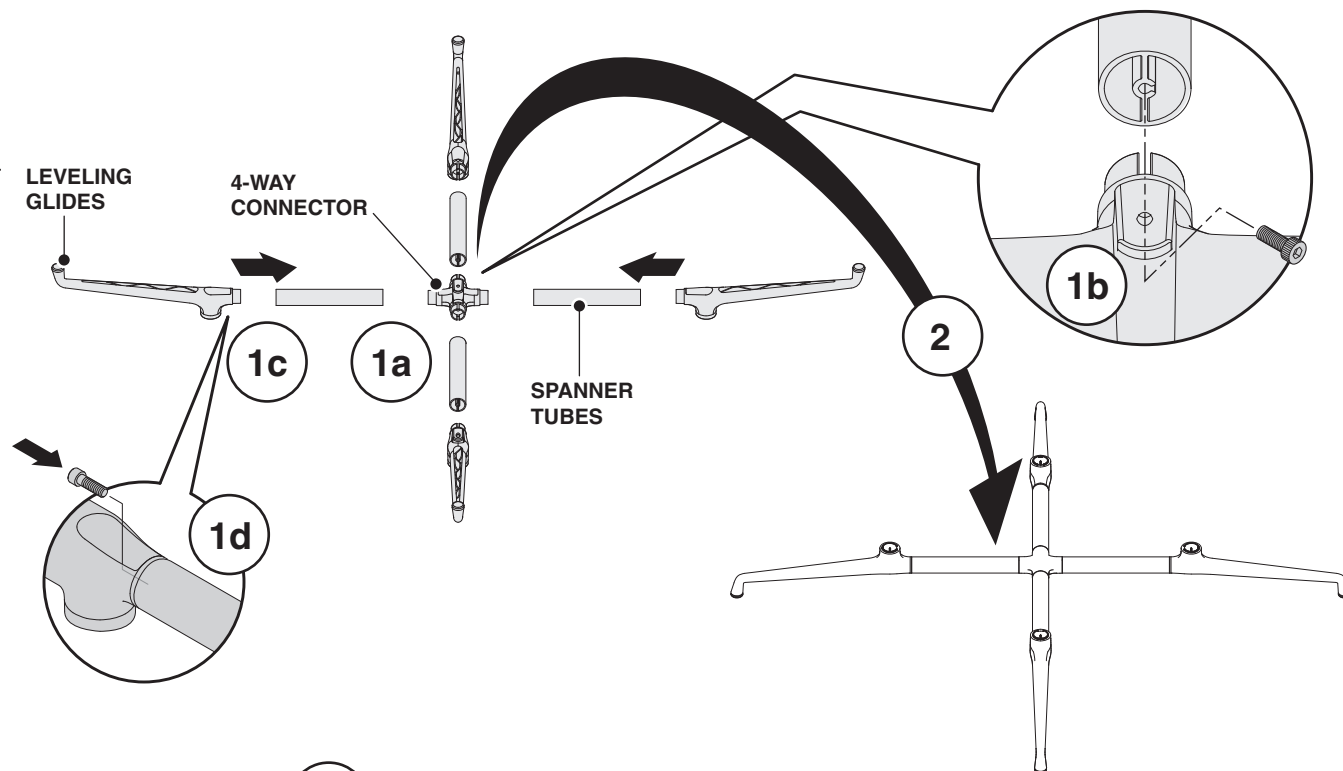
**1.** Insert spanner tubes into 4-way connector (1a) then tighten bolts (1b). Place bases upside down on a protected surface. Align spanner tubes to legs (1c). If needed, lightly tap spanner to engage into base. Hand tighten bolts (1d). **After all bolts are hand tightened, fully tighten to 23 ±3-ft-lb torque.**

**2.** Turn all leveling glides to the lowest position, then use two people to carefully flip the substructure into an upright position.

**3.** Follow steps 3 through 8 on pages 4 & 5 for column & cone installation.

**4.** Level cones.

**5.** If grommet option is selected, follow step 8 on page 5.



**4**

**NOTE:** Cone assemblies must be level with each other to ensure proper fit of joint on multi-piece worksurface tables.

**6.** Use a 3-3/4" high wood block under center connector for support.

**7.** One table half has large domino and dowel holes, and the other half has small holes. Install the half with the smaller holes first, then insert the dominoes and dowels into the holes.

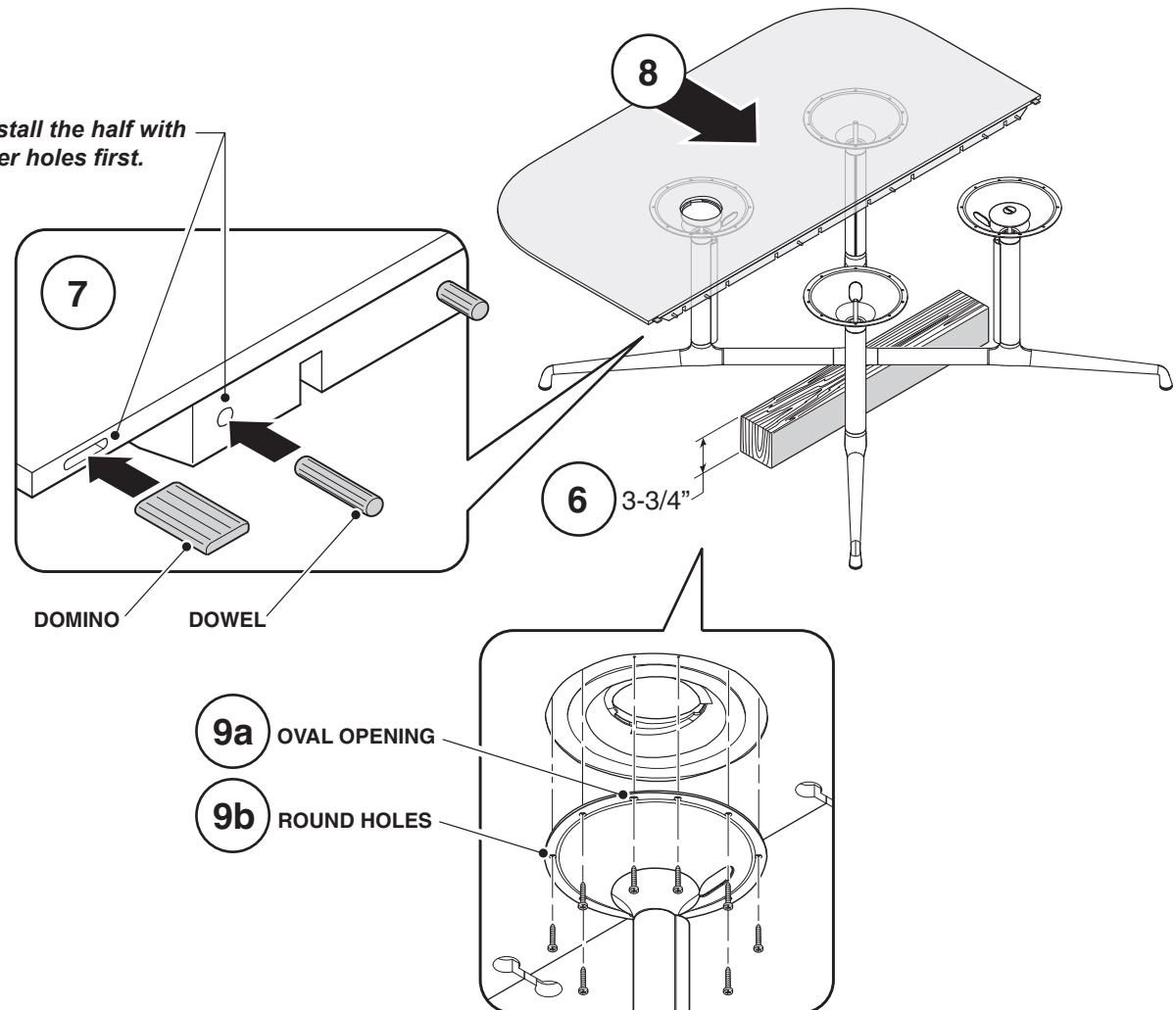
**8.** Slide the table half into position so that the pilot holes are seen through holes in cones.

**9.** a) Install screws in piloted holes with oval openings first, then b) install screws into round holes.

**Caution:** Use an extra person as a spotter that holds the top while another fastens screws.

**NOTE:** Care must be taken to **NOT** lift the table halves by the top surface. Table halves must be lifted by the sub-structure.

**NOTE:** Install the half with the smaller holes first.



**10.** Rest the other half (with the larger domino and dowel holes) on top of the cones.

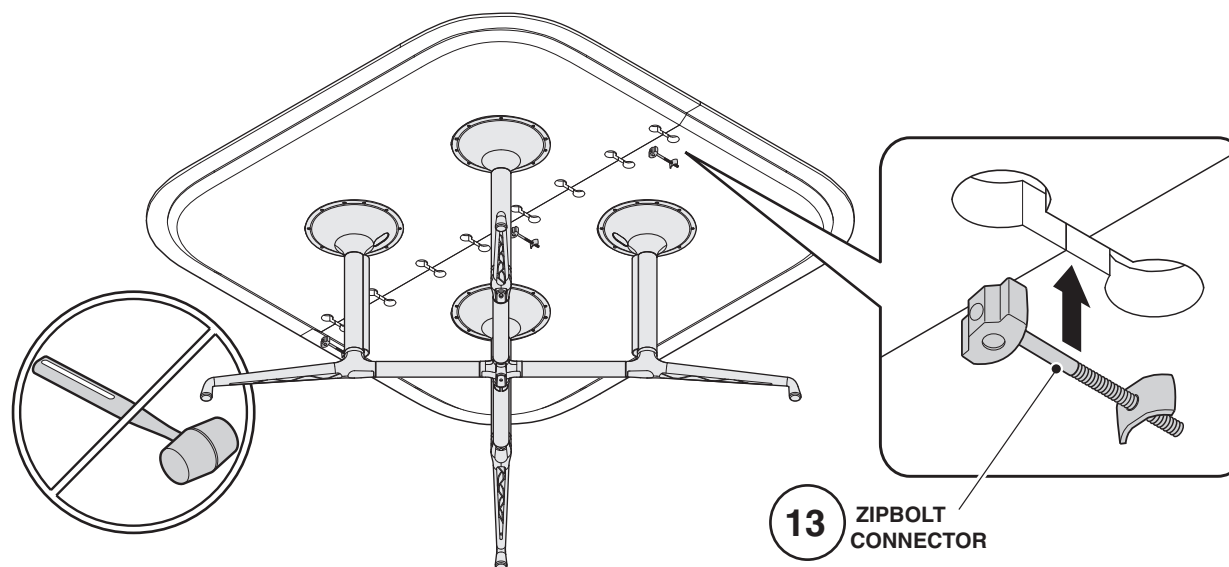
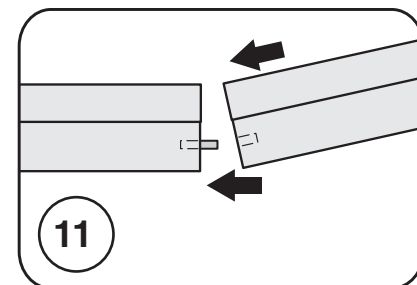
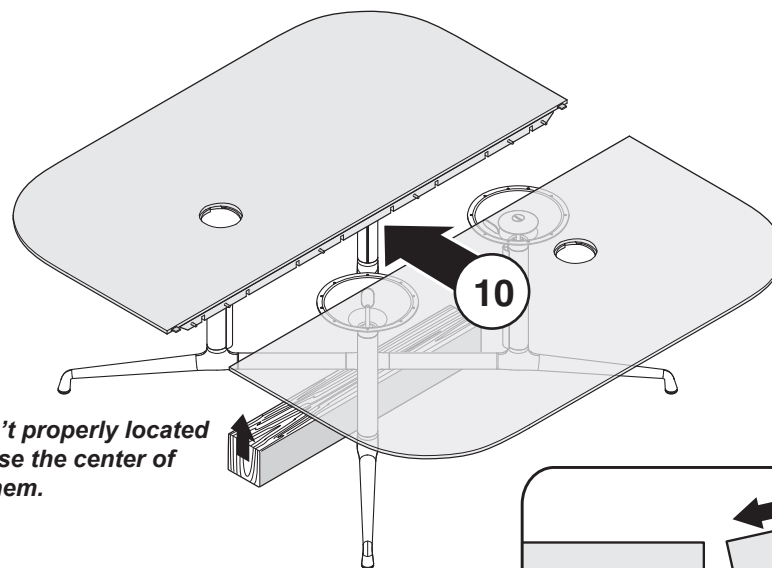
**11.** Make sure halves are in alignment, then move the free half at a slight angle so that the oversize holes accept the dominoes / dowels.

**12.** Push halves together until tight.

**13.** Install a Zipbolt connector, snug but not tight, into routs at each end and in the middle. Ensure that table edges are flush at the joint (side to side).

**Do not use rubber mallet to align tops from side to side!**

**NOTE:** If cones aren't properly located with the cutouts, raise the center of base to help align them.



**13** ZIPBOLT CONNECTOR



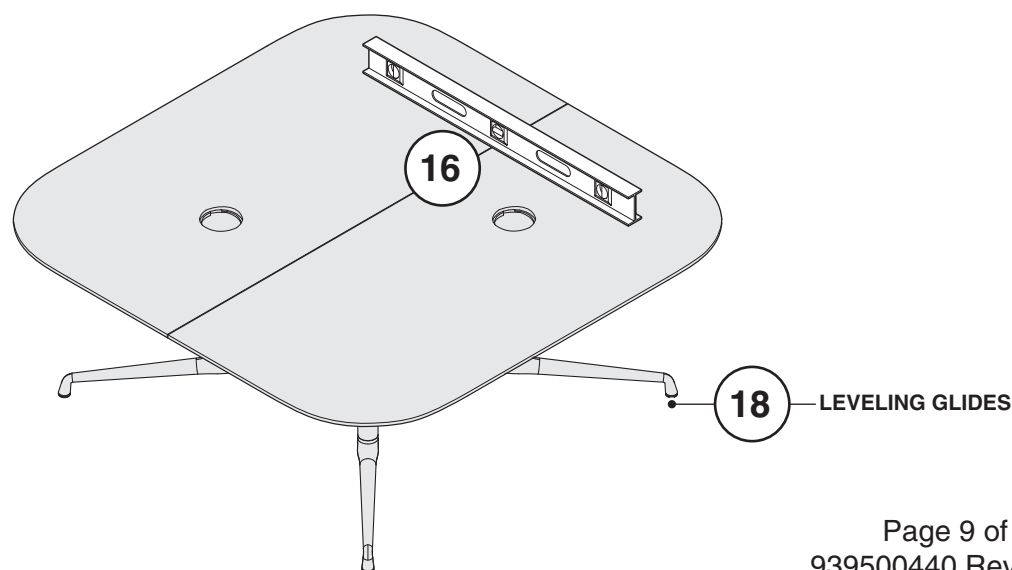
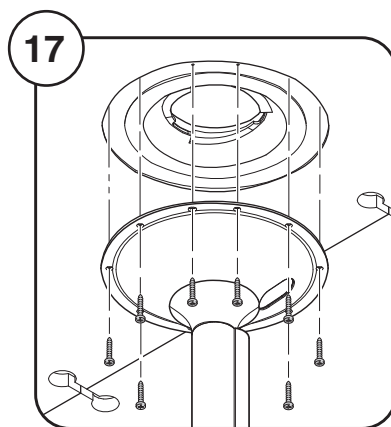
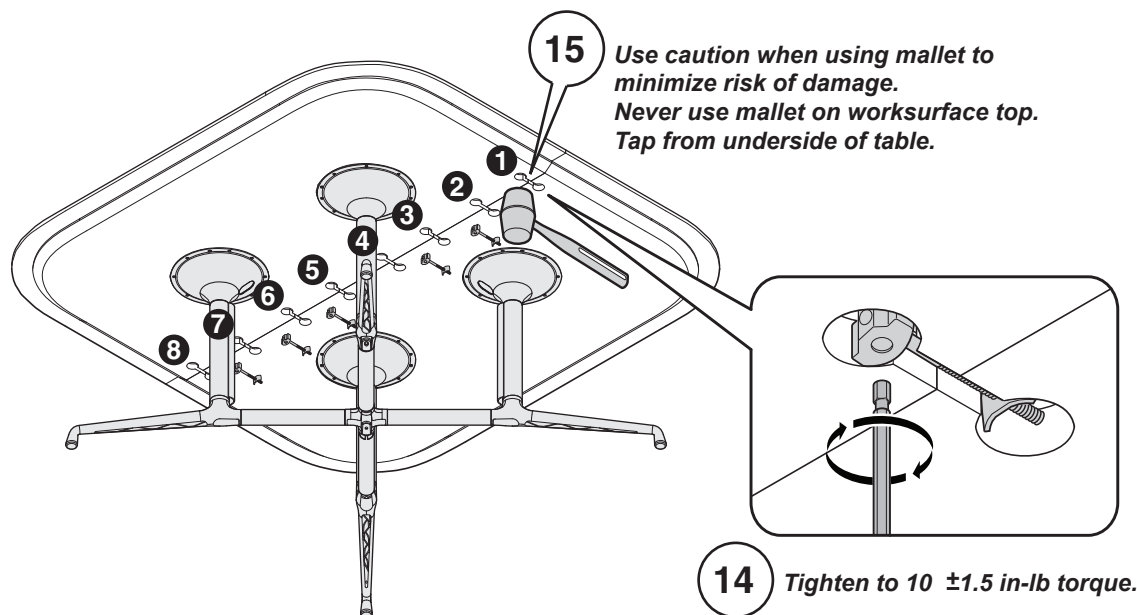
**14.** Use a 5mm allen wrench or provided bit to snug the connector (not completely). Feel top surface of seam, then use a rubber mallet near connector to raise the low side. Secure the connectors.

**15.** Repeat this procedure across length of the seam from one side of the table to the other. Carefully tap halves flush, then secure Zipbolts.

**16.** Recheck to be sure that the table halves are flush along the seam. If adjustment is needed, loosen the Zipbolt connectors, flush the top, then retighten them.

**17.** Secure this half to the cones following the same method as step 9.

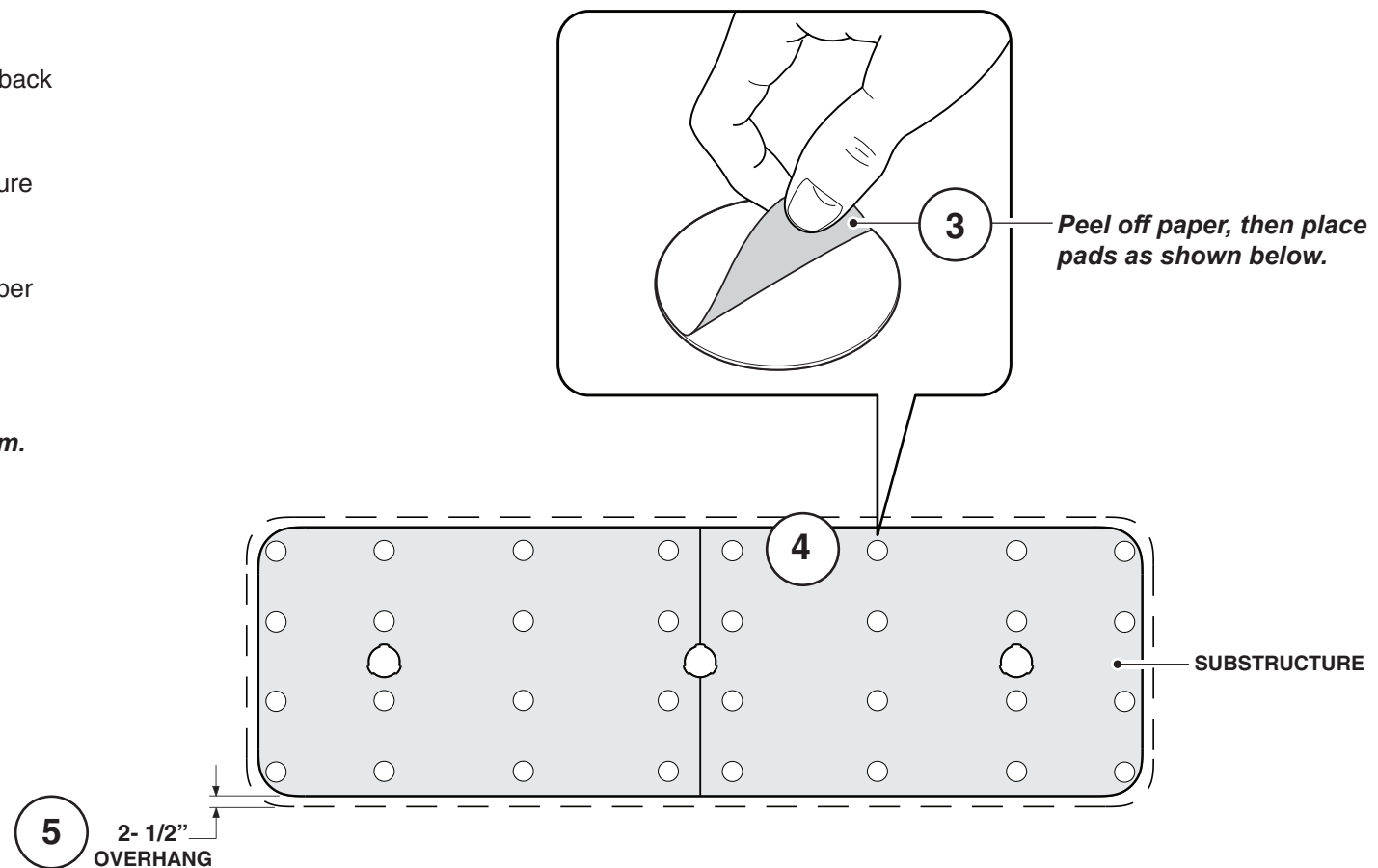
**18.** Adjust threaded leveling glides as needed.



## GLASS TOP INSTALLATION

- 1.** Follow previous installation steps for substructure.
- 2.** a) Clean bottom of glass with alcohol and a clean rag.  
b) Clean top surface of substructure with a rag before applying pads.
- 3.** Peel off paper backing on the back of rubber pads.
- 4.** Apply pads onto the substructure at the locations shown.
- 5.** Carefully place glass onto rubber pads, leaving a 2 -1/2" overhang around the table perimeter.

**NOTE: Make certain that glass halves are tight together at seam.**



## TABLET INSTALLATION

**1.** If you are installing a tablet, pull slides out from tablet until fully extended (1a). Place tablet onto tablet slide assembly (1b). Align slide with pilot hole area underneath substructure, tighten (2) set screws on tablet slide assembly, (1c). Put assembly into position (1d) and secure using three (3) screws per slide (1e). Level tablet on table and tighten screws (1f).

**2.** Install grommets by placing into opening (2a) (if any) and twisting to the right until it stops (2b). Orient barriers so the logo aligns with the width of the table (2c).

