Coalesse Surface Materials Reference Guide June 2015

Note: Actual colors will vary due to printing process.

Availability

Electronic price list updated with release 182.B (U.S.) and 147.B (Canada), dated June 15, 2015.

Transitional products in this specification guide are **maintained for existing customers only** and are likely to be phased out over time. These products are indicated with a ■. Products that are scheduled to be culled are indicated with an ☒, followed by the last order entry date.

For a list of all trademarks, refer to the last page of this specification guide.

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For Canadian Pricing

Candian factor can be found at steelcase.com/CADpricing.
Calculate in the following order to avoid rounding errors:

- Multiply the base price and each option by the Canadian factor.
- Round each to the nearest dollar.
- Add base and options for total list price.

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Coalesse Surface Materials Reference Guide

Surface Materials- Upholstery

Upholstery

All Coalesse textiles are priced by grades. Some Coalesse fabrics can be treated for flame retardancy, contact Customer Service. All Coalesse products are handcrafted making each unique. Certain fabrics and leathers will appear loose and may differ from like products due to comfort wrinkles when upholstered.

A contrasting welt is available on some products. Consult Customer Service for yardage or square feet requirements and prices. All stripes will be applied vertically unless customer specifies otherwise. Loose cushions on Coalesse products are not fully upholstered (not reversible).

Designtex, Maharam, Steelcase, and select Luna fabrics are graded in our pricing. Simply order Coalesse products with Designtex, Maharam, Steelcase, and select Luna specified. Designtex, Maharam, Steelcase, and select Luna fabrics are graded in on Coalesse products; however, Coalesse does not stock fabrics and can only respond based on Designtex, Maharam, Steelcase, and select Luna fabrics lead times. For current grades, refer to Coalesse website: www Coalesse com

Special Fabric Applications*

Backing*

· Backing information is found on each product page in the Coalesse Specification Guides. Select this option when ordering your product to have backing applied. Price varies by product according to yardage it requires.

*Prices subject to change without notice and an additional 2 week lead time will apply for 54" wide fabrics. Wider fabrics will require 4 week additional lead time. *Check fabric database to determine if backing is required at www.Coalesse.com.

Seating Upholstery

Coalesse fabrics are priced by grades from 6 through 14 and leathers C and E. Fabrics and leathers may be purchased separately as cut yardage, see page 13. All products are handcrafted, making each unique. Certain fabrics and leathers will appear loose and may differ from like products due to wrinkles when upholstered. A contrasting welt is available on some products. Consult Customer Service for yardage or square feet requirements for pricing.

All stripes will be applied vertically unless customer specifies otherwise. Loose cushions on Coalesse products are not fully upholstered (not reversible). Any graded-in or COM textile should be reviewed with supplier to verify availability. In some cases a textile supplier may require minimums that exceed your furniture order requirements. In these situations, you will be contacted with an option to select a different textile or continue with your original textile selection as a COM-DTP. If you choose to continue with your textile selection as COM-DTP to allow you to order the minimum required, please ship only the textile needed to Coalesse for your furniture order.

Emu Upholstery

Applies to: Emu Advanced Collection Outdura Collection Fabric Grade 6

5G30 Natural White 5G31 Kona 5G32 Sandstone

5G33 Cadet Grey 5G34 Stone

5G35 China Red 5G36 Cardinal Red

5G37 Solid Aquamarine 5G38 Canary 5G39 Pesto

5G40 Ice Blue 5G41 Island Blue

Designtex Radiate Grade 9 is also available. See coalesse com surface materials database

SW_1 3D Knit

Applies to: SW_1 Collection

5K20 Stone 5K21 Grey

5K23 Brown 5K24 Black

5K25 Garnet 5K26 Golden

5K27 Royal

5K28 Ivory 5K29 Coal

Customer's Own Material

CUSTOMER'S OWN MATERIAL

Coalesse is pleased to cooperate with COM/COL selections. Prior to order placement for exact yardage requirements, a sample cutting of actual COM/COL must be submitted to Coalesse for approval only if fabric approval is not found in Coalesse fabric database. Identify the name and number of units on which the fabric/ leather is to be applied. If COM has a repeat the sample should be large enough to show the entire repeat. Coalesse will not accept nor use any painted leathers. A painted leather is described as any suede or leather which is not aniline dved with the same color throughout the thickness of the hide.

Even after preliminary approval, Coalesse reserves the right to reject COM/COL if necessary when the quality is not satisfactory for the item it is intended to be used on. Once COM/COL is accepted Coalesse assumes no responsibility for its overall appearance, flammability, normal durability, colorfastness, or any other quality, after upholstered on a Coalesse product.

COALESSE STANDARD TO BUY PROGRAM

The Customer's Own Material (COM) Program offers the opportunity for customers to select fabrics that are not offered through the standard Coalesse surface materials program for use on our products. Through the COM program, Coalesse will test your materials for application on Coalesse products. Once approved, you can place your order. Coalesse will facilitate the entire ordering process and give you a production schedule Coalesse will order the COM fabric directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the fabric database at www.coalesse.com.

CUSTOMERS TO BUY SCHEDULING POLICY/COM/ COL POLICY

COM/COL must be received at manufacturing location no later than 20 working days prior to the order scheduled delivery date. If COM/COL is not received in this time frame, scheduling will move the order's delivery date out to the best available ship date. Customer Service will notify the dealer via e-mail of the order's new scheduled delivery date. Project size order shipment may be affected due to size of order. If the COM/COL is received and the COM/COL requires backing, scheduling will move order out to best available ship date. Backing charges will apply. If COM/COL is received defective or short yardage/sq. ft., the replacement COM/COL order must be received within 3 days to maintain scheduled delivery date on order. It is the responsibility of the dealer to advise Coalesse on what to do with defective materials. In addition, customers may request Coalesse to order for COM/COL materials.

SQUARE FOOTAGE/YARDAGE REQUIREMENTS

COM and COL price includes application of Customer's Own Material or Leather to frames. All COM and COL should be shipped freight prepaid to designated manufacturing location. Labels will be provided by your Customer Service representative to ensure clear textile identification.

Please have customers send COM/COL and add TAG: COM/COL.

COM and COL must be identified as follows to prevent order delays:

- Name and address (Should match purchase order)
 Your furniture purchase order number/sales order
 Style number to which fabric is to be applied
- 4. Supplier name and fabric name, number, and color

COL hides must be rolled for shipment to manufacturing location in a neat manner, avoiding creases and excessive roll marks. All leathers will be rejected if sent in a folded manner

To determine COL square footage, see COL requirements for each product. Square footage requirements are based on an average hide size of 45-50 square feet of clean, usable leather. If the COL has a smaller average hide size. please consult Customer Service for quotation. Please note, leather is a natural product and all square footage requirements are estimations. The shape of the COL hides supplied and the usable, clean square footage may make it necessary for us to request more leather after COL is received.

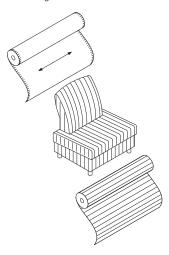
Yardage requirements shown are based on 54" width plain material. If fabric design requires vertical/top out, Customer Service should be consulted for additional yards required. If fabric is under 54", refer to fabric database at www.coalesse.com.

EXCESS COM/COL POLICY All excess COM/COL will be disposed of after order is completed unless prior arrangements have been made with Coalesse Customer Service. Fedex account number and address to ship to must be referenced. Excess WILL NOT be returned with shipment of

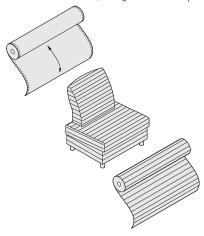
furniture

: Cutting Direction Guidelines

Cutting direction is based on the fabric width and the way the fabric is cut from the roll and applied to Coalesse products. There are two cutting directions: railroaded or horizontal.



Horizontal or railroaded (across roll, warp horizontal) means fabric is cut across the roll; selvages are on the top and bottom.



Vertical or top out (down roll, warp vertical) means fabric is cut in the same direction it is woven; selvages are on the left and right

Flammability Information

California Technical Bulletin 133

Definition: California Technical Bulletin 133 (CAL 133) is a flammability test procedure for seating furniture specified in public occupancies.

Specifications, test procedures and requirements pertaining to flammability regulations are changing rapidly. Coalesse will make every effort to keep our information and services pertaining to flammability specifications up-to-date.

Coalesse reserves the right to make deletions and additions and cannot guarantee fabric manufacturer materials nor its specifications will not change. A new evaluation will be necessary if materials are altered by manufacturer. This approval information on our website is subject to change without notice. Coalesse is not responsible for textile manufacturer's changes. Contact fabric manufacturer for availability.

For fabrics not pre-approved, please submit the fabric supplier name, fabric name, style number, content, weight, Coalesse product number, and fabric name to be applied to customer service at 1.800.627.6770 or fax to 888,413,5161, Our customer service representative will contact you within 48 hours of your request with information on the fabric's CAL 133 compliance. Actual fabric sample may be required. If not approved, a burn test may be required at a fee. Contact Customer Service for a quote.

UFAC – All upholstered seating is constructed to conform to UFAC (Upholstered Furniture Action Council) specifications. This is comparable to NFPA 260. All Coalesse fabrics and leathers meet UFAC specifications and NFPA 260 requirements.

California Bureau of Home Furnishings Technical Bulletin 117 – All Coalesse upholstered seating, fabrics, and leathers meet California Technical Bulletin 117. All products manufactured after May 1, 1993 have CAL 117 label attached.

California Bureau of Home Furnishings Technical Bulletin 133 - On March 1. 1992 Technical Bulletin 133 (TB 133), a fire test for seating furniture in public buildings, became law in California. On and after March 1, 1992 all seating furniture sold in California for use in the public buildings specified in the regulations, must be in compliance with the requirements of TB 133, and each product must be labeled stating that the furniture meets TB 133, If a building is fully sprinklered, compliance with TB 133 becomes discretionary, however, even in sprinklered buildings all furniture must meet the minimum fire standards of the bureau's Technical Bulletin 117

California Technical Bulletin 133 requires special construction procedures and is based on fabric and product design. For applicable CAL 133 upcharge, refer to up-charge, refer to individual product pages in the specification guide or the fabric database at www.coalesse.com.

Pre-Approved Fabrics – www.coalesse.com If a model or fabric is not listed, consult Customer Service for details at 800.627.6770.

*Note - California Technical Bulletin 133 is a unit test and requires specific product testing of unit for certification. If certification is required the test of a unit constructed exactly as the unit(s) to be specified in the installation, the cost of the test unit plus the cost of testing (\$500 U.S. net per test) must be added to obtain certification. Coalesse is not responsible for any charges for COM/COL purchased prior to evaluation if unit fails. Textile and unit cannot be returned.

Please consult Customer Service at 1.800.627.6770 or Fax 888.413.5161 for suggested fabrics/leathers, upcharges and minimums required for meeting California Technical Bulletin 132

General Information -

Specifications, test procedures and requirements pertaining to flammability regulations are changing rapidly. Coalesse will make every effort to keep our information and services pertaining to flame specifications up-to-date. However, we do reserve the right to alter the products, fabrics/leathers or upcharges associated with any of the above or any other flame specifications.

When COM or COL is specified for use on Coalesse seating that is to meet the New York Port Authority Code, the COM or COL must be treated to meet this code prior to receipt by Coalesse. Coalesse is not responsible for the flammability treatment or certification of any COM or COL. All upcharges indicated are to be added to list prices.

► See specific product pages in the Coalesse Specification Guides for CAL 133 approval, option, and pricing.

Upholstery Palette 3D Knit Mesh

SW_1 - Grade 1

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.



Coal 5K29

Lagunitas - Grade 1



Lagunitas - Grade 2



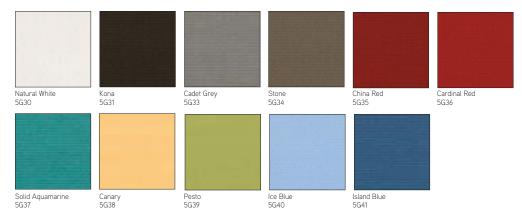
Upholstery Palette

For outdoor use on Emu products only

Emu Outdura - Grade 6

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

Designtex Radiate also available - Grade 9. See coalesse.com surface materials database.



Upholstery Palette continued

Hexa - Grade 10

For use on Hosu products only

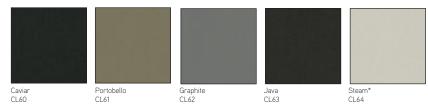
Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.



Fusion - Grade 11

For use on Hosu and Massaud products only

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.



^{*}Steam is not available on Hosu.

Upholstery Palette - Stitching

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

Stitching (Holy day lounge and Holy day tables)

















Sky Blue L910 (Matches RS-4269)

*ALL PRODUCTS OTHER THAN HOLY DAY TRADITIONAL THREAD COLOR CLOSEST MATCHED TO SURFACE MATERIAL

Surface Materials - Leather/Faux

Leather

ELMOSOFT, ELMORUSTICAL LEATHER CARE

Only the finest hides are used for Elmo leather. Expect some color variations from hide to hide due to the aniline state of the product. Color fading may occur if leather is exposed to direct or intense light. Care is required to allow this product to achieve the rich natural patina that beautiful natural leather develops. The hallmarks of this leather include some naturally occurring markings, such as healed scars, insect bites, stretch marks, and fat wrinkles. Elmorustical's leather treatment is very natural with little protection from spills or body oils. This rich leather will exhibit stains and oils through normal use. Coalesse is not responsible for discoloration, spotting, or staining on this leather

Special Color Match Leather

Coalesse can provide a special color match in its leather to any supplier's leather color, paint color, carpet color, wallpaper color, etc. Sample to match must be submitted to Coalesse with purchase order. Sample for approval can be supplied if requested.

Note: Minimum order 2,500 sq. ft.

Special Fabric Applications*

Backing*

· Backing information is found on each product page in the Coalesse Specification Guides. Select this option when ordering your product to have backing applied. Price varies by product according to yardage it requires.

*Prices subject to change without notice and an additional 2 week lead time will apply for 54" wide fabrics. Wider fabrics will require 4 weeks additional lead time.

Elmo Leather

Coalesse uses leathers that are provided by Elmo of Sweden. Elmosoft is a full grain, aniline dyed, semi-aniline finish. Elmosoft is also offered on some products in pique. With Elmosoft leather, now recyclable and chromium-free, you have the opportunity to bid on green projects when requested. Elmosoft leathers are never corrected, buffed, or altered in any way. Coalesse purchases only original full grain leathers. The quality of this genuine leather can be felt in the hand immediately. Other leathers are often stiff because of the amount of pigment needed to cover the imperfections of an inferior hide. Using leather of a low quality affects the overall quality of the furniture it is upholstered on. You can feel confident in leather purchased from Coalesse.

Elmosoft

Grade C Flmosoft L110 L111 L112 L113 L114 L115 I 116 L122 L128 L132 L133 Espresso L134 I 135 L136 I 137 L138 Bourbon L139 L140 L143 L144 I 145 1146

Palomino Russet Saddle Goldstone

Ivorv L151 White 1709 Sugar L710 Lava L711 I 712 Buff

L715 Camel L716 Khaki I 717 Cameo

Fawn L721 Rock Desert

L724 Mist Teal

Egyptian Blue Bright Blue

L730 Hunter Fern

Moss L734 Key Lime L735 Creamsicle

L738 Drama L739 Byzantium

L741 Fuchsia L742 Flamingo

Maritime Blue Midnight Blue Ebony Gunmetal Mica

Dove Grey Plum Pleasure Truffle Red Birch Violet

Ruby Scarlet Claret Cahernet

Cinder Garnet Pecan Chamois

I 147 I 148 L150

Parchment

I 713 Sand L714 Maize

L718 Mushroom L719 Taupe L720

L722 L723 Storm

L725 L726 Celadon L727

L728 L729 Aquarium

L731 L732 Edamame L733

L736 Lemon L737 Sunshine

Dazzle L740

Elmosoft Pique

L550 Ebony L551 Maritime Blue 1552 Midnight Blue L553 Gunmetal L554 Mica L555 Dove Grey 1556 Plum L562 Truffle

L568 Red Birch L572 Violet L573 Espresso 1574 Rubv L575 Scarlet L576 Claret

L577 Cabernet L578 Bourbon L579 Cinder L580 Garnet L583 Pecan 1584 Chamois

L585 Palomino L586 Russet L587 Saddle 1588 Goldstone

1590 Ivory L591 White

Elmotique L310 Sage Brush L311 Flaxen L312 Earth I 313 Clay Blue Mountain L314

Juniper

L315

Elmorustical Leather

Elmorustical is a full top grain, aniline dved leather. Elmorustical is also offered in pique on some products.

Elmorustical has a grain which varies in structure and offers outstanding comfort. It is an aniline leather with all the distinct features of the natural hide

Only the finest hides are used for Elmorustical leather. Expect some color variations from hide to hide due to the aniline state of the product. Color fading may occur if leather is exposed to direct or intense light. Care is required to allow this product to achieve the rich natural patine that beautiful leather develops. The hallmarks of this leather include some naturally occurring markings such as healed scars, insect bites, stretch marks, and fat wrinkles. Elmorustical's leather treatment is very natural with little protection from spills or body oils. This rich leather will exhibit stains and oils through normal use. Coalesse is not responsible for discoloration. spotting, or staining on this leather.

Grade E

Elmorustical

L318 Loam L319 Ebony L321 Beige 1323 Buff L325 Camel L326 Charbrown L330 Flame L332 Honey L334 Mist Green L337 Russet

L338 Rust Tendril 1.363 L364 Fog

L365 Sunflower L366 Terra Cotta L367 Cadet 1368 Marine

L369 Mallard L370 Smoke L371 Merlot

LD54 Twilight

Surface Materials - Leather/Faux

: Elmorustical Pique : L340 Beige	Carl Hansen	Faux Leather	Ovation O500 Dark Brown	: Grade 13
: L340 Beige	: Loke Leather	: Coalesse offers a variety of	· 0500 Bark Brown	: Destiny Perforated
: L342 Charbrown	. ———	: faux leathers. Not all faux	· 0502 Sage	: DP01 Black
: L344 Ebony	5072 Loke 7210 5073 Loke 7050	: leathers are available on all	O503 Indigo	DP02 Raisin DP03 Blueberry
: L346 Flame	5074 Loke 7270	: products, check seating matrix	. 0504 Lilac	DP03 Blueberry DP04 Chestnut
: L347 Honey	· 5075 Loke 7170	on 14 to determine	: 0505 Terra : 0506 Moss	DP05 Cedar
: L349 Loam	· 5076 Loke 7170	: availability.	: 0506 Moss : 0507 Teal	DP06 Black Rose
: L350 Mist Green	5077 Loke 7160	:	: 0507 Teat	· DP07 Wine
: L352 Rust	507C Loke 7060*	: Grade 11	O509 Cappuccino	DP09 Dune
: L353 Twilight : L355 Buff	: 507D Loke 7100*	: Destiny	:	: DP10 Truffle
: L361 Russet	: 507E Loke 7110*	: DY01 Black	Panache	: DP11 Oak
: L372 Tendril	: 507F Loke 7140*	: DY02 Raisin	P800 Ebony P801 Cactus	: DP12 Newport
: L373 Fog	507G Loke 7240*	: DY03 Blueberry	: P802 Sherwood	: DP13 Evergreen
: L374 Sunflower	: 507H Loke 7310*	: DY04 Chestnut	: P803 Teal Blue	: DP14 Storm : DP15 Juniper
: L375 Terra Cotta	507J Loke 7732* 507K Loke 7744*	DY05 Cedar DY06 Black Rose	: P804 Sweet Sage	DP15 Juniper DP16 Olive
: L376 Cadet	507L Loke 7748*	: DY07 Wine	: P805 Coffee	DP17 Mocha
: L377 Marine	507M Loke 7763*	: DY09 Dune	: P806 True Taupe	DP21 Butter
: L378 Mallard	507N Loke 7766*	: DY10 Truffle	· P807 Cashew · P808 Acorn	: DP23 Deep Red
: L379 Smoke : L380 Merlot	•	: DY11 Oak	P809 Redwood	: DP24 Eggshell
: L380 Merlot	Thor Leather	: DY12 Newport	: P810 Exotic Orchid	: DP26 Parchment
Saddle Leather	· 5394 Thor 300	: DY13 Evergreen	: P811 Maize	: DP27 Periwinkle
Applies to: Saddle Stitch	5395 Thor 307	: DY14 Storm	: P812 Chartreuse	: DP30 Royal Purple
· Color Options For Leather	5396 Thor 306	: DY15 Juniper	: P813 Regal Blue	: DP31 Saddle
Holy Day Chair and Holy Day	5397 Thor 339	: DY16 Olive	: Prestige	: DP32 Cactus Green : DP33 Cypress
Leather Table (only)	5398 Thor 301	DY17 Mocha DY18 Ash	: AFA1 Onyx	DP34 Mink
: L925 Scarlet	5399 Thor 390	DY21 Butter	· AFB2 Soft White	DP35 Football
: (matches RS-4211)	539A Thor 325* 539C Thor 332*	: DY23 Deep Red	: AFC3 Saxe Blue	: DP36 Root
L910 Sky Blue	· 539E Thor 359*	: DY24 Eggshell	AFD3 Buff	:
: (matches RS-4269)	• 539F Thor 310*	: DY26 Parchment	AFDG Antique White	: Finesse Perforated
: L919 Rosetta	· 539G Thor 350*	: DY27 Periwinkle	: AFE1 Sandstone : AFH1 Pecan	: AP00 White Cloud
(matches RS-4262)	539H Thor 377*	: DY30 Royal Purple	: AFH2 Buttercreme	: AP01 Gelato
. L941 White (matches RS-4200)	•	: DY31 Saddle	: AFI1 Havana	: APO2 Winter White
: (Matches RS-4200) : L904 Mica	SIF Leather	: DY32 Cactus Green	AFI2 Brick	: AP04 Mushroom : AP06 Charbrown
(matches RS-4261)	: 507P SIF 91*	DY33 Cypress DY34 Mink	: AFK1 Parchment	: APO8 Iceberg
: L939 Saffron	: 507Q SIF 95*	DY34 Mink DY35 Football	: AFL8 French Grey	· AP09 Gravel
: (matches RS-4251)	: 507R SIF 93*	: DY36 Root	AFP1 Willow AFP2 Boxwood Green	: AP10 Colonial Blue
L930 Garnet	507T SIF 90*	:	: AFPA Tree Moss	: AP24 Rye
: (matches RS-4265)	: 507U SIF 98*	: Finesse	: AFPC Celadon	: AP25 Barley
: L923 Espresso	: 507Y SIF 92*	: AM00 White Cloud	: AFS3 Wild Plum	: AP26 Stucco
(matches RS-4129)	: Cowhides	: AM01 Gelato	:	: AP27 Beaver
: L900 Ebony : (matches RS-4999)	: 507W SIF Brown/White*	: AM02 Winter White	: Grade 12	: AP28 Otter
(Matches R3-4777)	: 508D SIF Black/White*	: AMO4 Mushroom	Elegance	: AP65 Burgundy : AP66 Navy
:	•	: AM06 Charbrown : AM08 Iceberg	: EL01 Ivory	· AP67 Cinder
:	: :	: AMO9 Gravel	: EL02 Cream	· AP80 Cameo
:	•	: AM10 Colonial Blue	: EL03 Char : EL04 Saddle	: AP81 Oyster Grey
:	•	: AM24 Rye	: EL04 Saddle : EL05 Dune	: AP83 Taupe
:	:	: AM25 Barley	· EL06 Camel	: AP85 Chestnut
:	• •	: AM26 Stucco	: EL07 Sage	: AP87 Indigo
:	· :	: AM27 Beaver	EL08 Gray	: AP88 Bone
:		: AM28 Otter	EL09 Walnut	: AP89 Jet Black : AP92 Bordeaux
•	•	: AM65 Burgundy	: EL10 Burgundy	: AP93 Hunter Green
:	• •	: AM66 Navy : AM67 Cinder	: EL11 Green	· AP98 Oxford Brown
:	:	: AM80 Cameo	: EL12 Navy	: Oxiora Brown
:		: AM81 Oyster Grey	: EL13 Black	:
:	:	: AM83 Taupe	:	•
:	:	: AM85 Chestnut	:	:
:	•	: AM87 Indigo	:	:
:		: AM88 Bone	:	:
:	•	: AM89 Jet Black	•	•
:	• •	: AM92 Bordeaux : AM93 Hunter Green	:	•
:	:	: AM98 Oxford Brown	:	:
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:	*Available Summer 2015	:	:	:

Surface Materials - Leather/Faux continued

Panache	Perforated
PR00	Ebony
PR01	Cactus
PR02	Sherwood
PR03	Teal Blue
PR04	Sweet Sage
PR05	Coffee
PR06	True Taupe
PR07	Cashew
PR08	Acorn
PR09	Redwood
PR10	Exotic Orchid
PR11	Maize
PR12	Chartreuse
PR13	Regal Blue
Prestige	Perforated
APA1	Onyx
APB2	Soft White

APB2 APC3 APD3 Saxe Blue Buff APDG Antique White Sandstone APE1 APH1 APH2 API1 Pecan Buttercream Havana API2 APK1 Brick Parchment APRI APL8 APP1 APP2 APPA APPC APS3 French Grey Willow Boxwood Green Tree Moss Celadon Wild Plum

Cut Yardage Net Price List

FABRIC NAME	Under 60 Yards	60 Yards & Over	
Elegance∘	\$84.00/yd.	\$80.00/yd.	
Finesse∘	\$51.00/yd.	\$50.00/yd.	
Finesse® Perforated (min. 5 yds)	\$61.00/yd.	\$60.00/yd.	
Prestige∘	\$56.00/yd.	\$53.00/yd.	
Prestige® Perforated (min. 5 yds)	\$66.00/yd.	\$63.00/yd.	
Destiny®	\$57.00/yd.	\$55.00/yd.	
Destiny Perforated (min. 5 yds)	\$67.00/yd.	\$64.00/yd.	
Ovation	\$57.00/yd.	\$53.00/yd.	
Panache	\$57.00/yd.	\$55.00/yd.	
Leather Name	Under 500 sq. ft.	500-1000 sq. ft.	Over 1000 sq.ft.
Elmosoft	\$9.00/sq. ft.	\$8.00/sq. ft.	\$7.50/sq. ft.
Elmosoft Pique (min. 50 sq. ft.)	\$11.00/sq. ft.	\$9.00/sq. ft.	\$8.50/sq. ft.
Elmorustical*	\$11.00/sq. ft.	\$9.00/sq. ft.	\$8.50/sq. ft.
Elmorustical (min. 50 sq. ft.) Pique*	\$13.50/sq. ft.	\$11.50/sq. ft.	\$11.00/sq. ft.

^{*}See page 54 for Elmorustical Leather care.

ORDERING INFORMATION

- F.O.B. High Point, North Carolina
- Minimum Order Requirements
 - Fabric: 1 yd. 1/8 yd. increments.
 - Leather: 1 full hide (avg. sq. ft./hide 50).
 - All orders will be filled in full hides only.
 - Overage will be invoiced accordingly.
- Cancelled textile orders are subject to a 30% restocking fee. Order must be cancelled 5 days before ship date.
- Special match leather: 2,500 sq. ft. minimum (Check delivery date)
- The embossing techniques used on Novasuede Perforated and Pique, to achieve these looks involve very high temperatures. Color and shade may vary slightly based on the fiber density being embossed.

Due to the natural processes of dying, sanding and embossing necessary to achieve these special looks, actual production may vary slightly in appearance from the swatches shown.

COALESSE TEXTILE WARRANTY

Coalesse textile merchandise is produced in accordance with Coalesse high standards. Coalesse does not guarantee, warrant or accept any responsibility whatsoever by reason of its fabrics or leathers fading, wearing, cracking, shrinking, stretching, tearing, seam slippage, alteration in color due to any finish treatment (flameproofing, stain repellent, etc.) or discoloration from liquid contact. Printed textiles are not warranted against irregularity in register. Coalesse is not responsible for dye lot differences or discrepancies in widths of fabrics. Coalesse does not guarantee, warrant or represent an exact color match to cuttings, tabs, memos or sample cards. Coalesse does not warrant exact matching of color or grain of leather. Leather hides may contain certain natural marks, scars, scratches, wrinkles and shade variations within hides, etc., considered by leather tanneries and Coalesse to be inherent characteristics part of the natural beauty of leather and the size or location of such markings cannot be controlled. In any event, upon inspection, Coalesse's responsibility shall be limited to either replacement of merchandise or refund of purchase price at Coalesse's option. The foregoing constitutes the sole and exclusive remedy of the customer. Coalesse is not responsible for the application or installation of our products. In no event shall Coalesse be responsible for any consequential damages or any charges, costs, expenses, or obligations other than as expressly herein set forth. Coalesse makes no other warranties, expressed or implied, as to any product sold by Coalesse. All other warranties (including any warranty of merchantability or fitness for any particular purpose) are hereby excluded.



For Canadian Pricing Multiply U.S. Price by the Canadian price factor.

See page 1 for details.

Leather and Faux Leather Matrix

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

Legend ■ Not available ■ Available □ Must be ordered as COM or COL □ Available but will have comfort wrinkles ■ See specification pages in the Coalesse Specification Guides for details.	Elmosoft Grade C	Elmosoft Pique Grade C	Elmotique Grade E	Elmorustical Grade E	Elmorustical Pique Grade E	Loke	Destiny Grade 11	Destiny Perforated Grade 13	Prestige Grade 11	Prestige Perforated Grade 13	Finesse Grade 11	Finesse Perforated Grade 13	Elegance Grade 12	Panache Grade 11	Panache Perforated Grade 13	Ovation Grade 11
Archipelago			•		•	•		•		•		•			•	
Astor						œ										
Await						œ										
Bindu						œ										
Bix			•		•	•		•		•		•				
Bob		•	•		•	•		•		•		•				
Сара						œ										
Chord						œ										
Circa						œ										
Coupe						œ										
Davos		•	•		•	•		•		•		•			•	
Detour			•		•	•		•		•		•			٠	
Emu Indoor Cushion		•			•	•									٠	
Enea						C										
Enea Lottus		•	•		•	•		•		•		•			•	
Evaneau						Œ										
Exponents (Benches)		•			•	•		•		•		•			•	
Herren						Œ										
Holy Day		•	•		•	•		•		•		•			•	
Joel		•	•	•	•	•		•		•		•			•	
Kart						œ										
Kathryn						œ										
La Costa Couture						œ										
La Costa Sport						œ	•					•				
Last Minute		•	•		٠	•		٠		•		•			•	
Millbrae						œ										
: CH07	•	•	٠	•	٠		٠	•	•	•	•	•	•	•	•	٠
CH100	•	•	•	•	•		•	•	•	•	•	•	•	٠	•	٠
CH20	•	•	٠	•	٠		٠	•	•	•	•	•	•	•	•	٠
CH24	•	•	٠	•	•		٠	•	٠	•	•	•	•	٠	•	٠
Ch25	•	•	•	•	•		٠	•	•	•	•	•	•	•	•	٠
Ch401	•	•	•	•	•		٠	•	•	•	•	•	•	•	•	٠
Ch44	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•

Continued on next page

Tip: Thor Leather is available only on Carl Hansen models CH101L and CH103L.

Disclaimer: Coalesse is pleased to provide this information. However, even after preliminary approval, Coalesse reserves the right to reject fabrics/leathers when necessary if the quality or construction is not satisfactory for the item it is intended for use on. Coalesse reserves the right to evaluate data daily and make any necessary changes or improvements to the information provided. Textile recommendations do not imply a warranty for the textiles. The textile manufacturer provides all warranties for textiles. All trademarks and trade names are the property of the different manufacturers. All pricing quotes for product should be obtained from your local Sales Representative or a Coalesse Customer Service Representative. Recommendations such as backing and CAL 133 will require additional cost and may require additional lead-time. All specifications are subject to change without notice.

Leather and Faux Leather Matrix

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

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Elmosoft Grade C	Elmosoft Pique Grade C	Elmotique Grade E	Elmorustical Grade E	Elmorustical Pique Grade E	Loke	Destiny Grade 11	Destiny Perforated Grade 13	Prestige Grade 11	Prestige Perforated Grade 13	Finesse Grade 11	Finesse Perforated Grade 13	Elegance Grade 12	Panache Grade 11	Panache Perforated Grade 13	Ovation Grade 11
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	• Elmosoft Grade			• •	• •				■ • ■ •	■ • ■ □ □ □ □	■ • ■ □ □ □ □	■ • ■ □ □ □ □	■ • • • • • • • • • • • • • • • • • • •	■ • ■	■ • ■

Disclaimer: Coalesse is pleased to provide this information. However, even after preliminary approval, Coalesse reserves the right to reject fabrics/leathers when necessary if the quality or construction is not satisfactory for the item it is intended for use on. Coalesse reserves the right to evaluate data daily and make any necessary changes or improvements to the information provided. Textile recommendations do not imply a warranty for the textiles. The textiles manufacturer provides all warranties for textiles. All trademarks and trade names are the property of the different manufacturers. All pricing quotes for product should be obtained from your local Sales Representative or a Coalesse Customer Service Representative. Recommendations such as backing and CAL 133 will require additional cost and may require additional lead-time. All specifications are subject to change without notice.

Leather Palette

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

▶See Leather and Faux Leather Matrix for availability by product list, page 14. ▶See Pique color numbers on page 10.

Elmosoft							
Maritime Blue	Midnight Blue	Ebony	Gunmetal	Mica	Dove Grey	Plum Pleasure	Truffle
L110	L111	L112	L113	L114	L115	L116	L122
Red Birch	Violet	Espresso	Ruby	Scarlet	Claret	Cabernet	Bourbon
L128	L132	L133	L134	L135	L136	L137	L138
Cinder	Garnet L140	Pecan	Chamois L144	Palomino L145	Russet	Saddle L147	Goldstone
L139		L143			L146		L148
lvory	White	Sugar	Lava	Parchment	Buff	Sand	Maize
L150	L151	L709	L710	L/11	L712	L/13	L714
Camel	Khaki	Cameo	Mushroom	Taupe	Fawn	Rock	Desert
L715	L716	L717	L718	L719	L720	L721	L722
Storm	Mist	Teal	Celadon	Egyptian Blue	Bright Blue	Aquarium	Hunter
L723	L724	L725		L727	L728	L729	L730
L723	L724	L725	L726	L727	L728	L729	L730
Fern	Edamame	Moss	Key Lime	Creamsicle	Lemon	Sunshine	Drama
L731	L732	L733	L734	L735	L736	L737	L738

Leather Palette

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

► See Leather and Faux Leather Matrix for availability by product list, page 14. ► See Pique color numbers on page 10.

Elmosoft (continued)



Elmorustical



Twilight LD54

Elmotique

Mallard L369 Smoke L370

Marine L368



Merlot L371

Leather Palette continued

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

▶See Leather and Faux Leather Matrix for availability by product list, page 14. ▶See Pique color numbers on page 10.

Loke (Carl Hansen only)





507N Loke 7766*

Thor (Carl Hansen only)



SIF (Carl Hansen only)

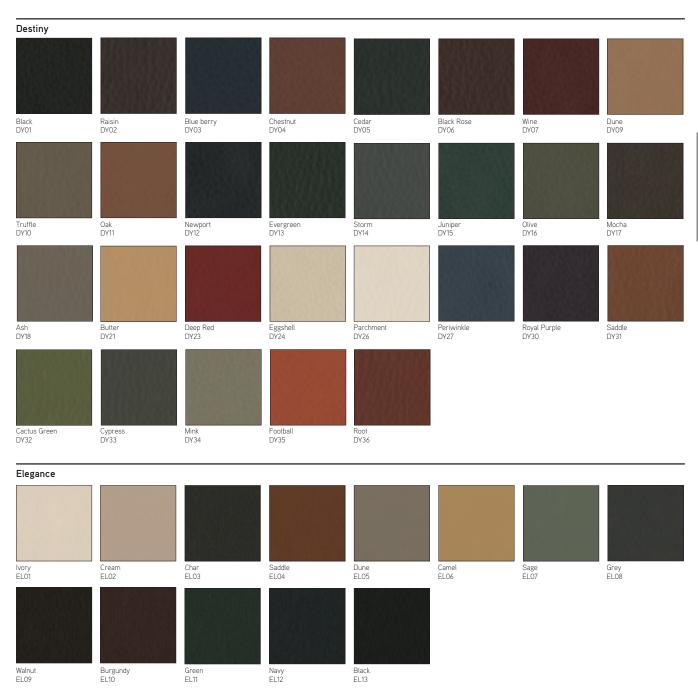


^{*}Available Summer 2015

Faux Leather Palette

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

▶See Leather and Faux Leather Matrix for availability by product list, page 14. ▶See Pique color numbers on page 10.



Faux Leather Palette continued

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

▶See Leather and Faux Leather Matrix for availability by product list, page 14. ▶See Pique color numbers on page 10.





Rye AM24



Barley AM25



Stucco AM26



Otter AM28







Gravel AM09



Colonial Blue AM10

Cameo AM80



Oxford Brown AM98

Ovation



Light Grey 0501







Indigo O503



Lilac O504



Terra 0505







Cappuccino O509 Stone 0508

20

Faux Leather Palette

Note: Coalesse reserves the right to reject fabrics when necessary if the quality or construction is not satisfactory for intended use. For most up to date information on fabric usage please check the fabric database on www.coalesse.com.

▶See Leather and Faux Leather Matrix for availability by product list, page 14. ▶See Pique color numbers on page 10.

Panache









Wild Plum AFS3

Surface Materials - Wood

Wood

Standard Wood Finishes

Coalesse's primary wood finish, Clarity, is a water-borne UV topcoat, which protects the environment while providing exceptional durability and resistance to water and chemical stains. Contoured products, such as wood side chairs and occasional tables, are finished with post-catalyzed vinyl, which provides similar properties and matches the sheen and color of Clarity. Due to natural variations in wood, finished products may vary from samples in color, texture, and grain.

Wood will develop a deep, rich patina over time as the wood ages. Mineral streaks, gum pockets, and pin knots are some of the unique characteristics that are visible in veneers and solids.

All wood products will darken with age and exposure to ultraviolet light. This is especially apparent with cherry and maple veneer.

When storing your wood furniture, please follow the following guidelines:

- Do not store products in trailers
- Store products in areas that simulate office temperatures (60°F to 90°F)
- Store products in areas that maintain constant, office-like humidity levels
- Keep product away from light. Cover products to make sure they are not exposed to light.

Samples contact Customer Service at 1.800.627.6770

Steelcase Wood Finishes

Coalesse will match current Steelcase wood finishes at no upcharge. Finish matches are for color only and do not match the Steelcase finish in sheen. Samples will be provided upon request from Customer Service at 1.800.627.6770 and will be produced within 10 working days.

Stain-To-Match Wood Finish on cherry, maple, walnut, or oak

Coalesse will Stain-To-Match any wood finish at no upcharge. Samples submitted for matching must be at least 12" x 12" in surface dimension. Customers must specify cherry, maple, oak, or walnut species. Coalesse will produce a strike-off within 5 working days following acknowledgement of the order. Coalesse will not schedule the order for production until the strike-off has been approved and received by Coalesse.

Painted MDF

The painted medium density fiberboard (MDF) is utilizing molding grade MDF, therefore, the 45 lb density is consistent throughout the entire thickness of the board. This allows for a smooth edge when painted. Three coats of water reducible finish is applied to the board in a milk or black. The painted MDF has durability and care properties like a wood veneer, thus, must be treated as such.

Veneer Specifications Cherry

- American Black Cherry
- Flat cut, plain sliced/book matched
- Quarter cut/book matched
- Narrow cathedrals, mild grain, minimal pitch
- 5-10" wide leaves of 1/42" thick veneer, balanced on panel
- No gaps between leaves
- PB (particle board) core
- Low sheen 15 or high sheen 35

Manle

- Eastern Hard White Maple
- Flat cut, plain sliced/slip matched
- Quarter cut/book matched
- Narrow cathedrals, mild grain, minimal pitch
- 5-10" wide leaves of 1/42" thick veneer, balanced on panel
- No gaps between leaves
- PB (particle board) core
- Low sheen 15 or high sheen 35

Oak

- White Oak
- Rift cut
- Slip match
- Mild grain
- 4-8" wide leaves of ½2" thick veneer, balanced on panel
- No gaps between leaves
- PB (particle board) core
- Low sheen 15 or high sheen 35

Walnut

- American Black Walnut
- Flat cut, plain sliced/book matched
- Quarter cut/book matched
- Narrow cathedrals, mild grain
- 5-10" wide leaves of 1/42" thick veneer, balanced on panel
- No gaps between leaves
- PB (particle board) core
- Low sheen 15 or high sheen 35

Exclusive (by product)

- Quarter cut/book match
- 15 sheen

Ash (Grey)

- Quarter cut/book match
- 15 sheen

Flat-cut - High Sheen

Grade 1

V10C FC/HS Natural Cherry

V11C FC/HS Clear Cherry

V12C FC/HS Medium Amber Cherry

V13C FC/HS Dark Cherry

V10M FC/HS Clear Maple

V11M FC/HS Natural Beech on Maple

V12M FC/HS Medium Maple

V10W FC/HS Natural Walnut

V11W FC/HS Clear Walnut

V12W FC/HS Medium Walnut V13W FC/HS Black Walnut

V13W FC/HS Black Walnut V14W FC/HS Dark Walnut

Flat-cut - Low Sheen

Grade 1

V1AC FC/LS Natural Cherry

V1BC FC/LS Clear Cherry

V1CC FC/LS Medium Amber Cherry

V1DC FC/LS Dark Cherry

V1AM FC/LS Clear Maple

V1BM FC/LS Natural Beech on Maple

V1CM FC/LS Medium Maple

V1AW FC/LS Natural Walnut

V1BW FC/LS Clear Walnut

V1CW FC/LS Medium Walnut

V1EW FC/LS Dark Walnut

Rift-cut - High Sheen

Grade 1

V30K RC/HS Natural Oak

V31K RC/HS Desert Oak

V32K RC/HS Medium Brown Oak

33K RC/HS Medium Gray Oak

V34K RC/HS Black Brown Oak

Rift-cut - Low Sheen

Grade 1

V3AK RC/LS Natural Oak

V3BK RC/LS Desert Oak

V3CK RC/LS Medium Brown Oak

V3DK RC/LS Medium Gray Oak

V3EK RC/LS Black Brown Oak

Quarter-cut - High Sheen

Grade 2

V20C QC/HS Natural Cherry

V21C QC/HS Clear Cherry

V22C QC/HS Medium Amber Cherry V23C QC/HS Dark Cherry

V20M QC/HS Clear Maple

V21M QC/HS Natural Beech on Maple

V22M QC/HS Medium Maple

V20W QC/HS Natural Walnut

V21W QC/HS Clear Walnut V22W QC/HS Medium Walnut

V23W QC/HS Black Walnut

V24W QC/HS Dark Walnut

FC=Flat Cut

RC-Rift Cut QC=Quarter Cut

WL=Wedge Lay-up

HS=High Sheen

LS=Low Sheen

Surface Materials - Wood

Tip: When specifying for hardwood chairs and occasional tables, select from Flat Cut or Rift Cut style numbers only.

Quarter-cut - Low Sheen

Grade 2 V2AA QC/LS Ash Natural FSC QC/LS Natural Cherry V2AC V2BC QC/LS Clear Cherry V2CC QC/LS Medium Amber Cherry V2DC QC/LS Dark Cherry V2AM QC/LS Clear Maple V2BM QC/LS Natural Beech on Maple V2CM QC/LS Medium Maple V2AW QC/LS Natural Walnut V2BW QC/LS Clear Walnut V2CW QC/LS Medium Walnut V2EW QC/LS Dark Walnut V2AT QC/LS Teak Natural Raw FSC

Wedge Lay-up* - Flat cut - High Sheen

•	_	,		<u> </u>
:	Grade	1		
:	W10C	WC/FC	/HS	Natural (Raw) Cherry
:	W11C	WC/FC	/HS	Clear Cherry
:	W12C	WC/FC	/HS	Medium Amber Cherry
:	W13C	WC/FC	/HS	Dark Cherry
:	W10M	WC/FC	/HS	Clear Maple
:	W11M	WC/FC	/HS	Natural Beech on Maple
:	W12M	WC/FC	/HS	Medium Maple
:	W10W	WC/FC	/HS	Natural (Raw) Walnut
:	W11W	WC/FC	/HS	Clear Walnut
:	W12W	WC/FC	/HS	Medium Walnut
:	W13W	WC/FC	/HS	Black Walnut
:	W14W	WC/FC	/HS	Dark Walnut

Wedge Lay-up* - Flat cut - Low Sheen

Grade	1
W1AC	WC/FC/LS Natural (Raw) Cherry
W1BC	WC/FC/LS Clear Cherry
W1CC	WC/FC/LS Medium Amber Cherry
W1DC	WC/FC/LS Dark Cherry
W1AM	WC/FC/LS Clear Maple
W1BM	WC/FC/LS Natural Beech on Maple
W1CM	WC/FC/LS Medium Maple
W1AW	WC/FC/LS Natural (Raw) Walnut
W1BW	WC/FC/LS Clear Walnut
W1CW	WC/FC/LS Medium Walnut
W1EW	WC/FC/LS Dark Walnut

Wedge Lay-up* - Rift cut - High Sheen

Grade	1
W30K	WC/RC/HS Natural (Raw) Oak
W31K	WC/RC/HS Desert Oak
W32K	WC/RC/HS Medium Brown Oak
W33K	WC/RC/HS Medium Gray Oak
W34K	WC/RC/HS Black Brown Oak

Wedge Lav-up* - Rift cut - Low Sheen

wedge Lay-up" - Kill Cul - Low									
Grade	1								
W3AK	WC/RC/LS Natural (Raw) Oak								
W3BK	WC/RC/LS Desert Oak								
W3CK	WC/RC/LS Medium Brown Oak								
W3DK	WC/RC/LS Medium Gray Oak								
W3EK	WC/RC/LS Black Brown Oak								
FC=FI	at Cut								

RC-Rift Cut QC=Quarter Cut WL=Wedge Lay-up HS=High Sheen LS=Low Sheen

Wedge Lay-up* - Quarter cut - High Sheen

_	, ,	•
Grade	2	
W20C	WC/QC/HS	Natural (Raw) Cherry
W21C	WC/QC/HS	Clear Cherry
W22C	WC/QC/HS	Medium Amber Cherry
W23C	WC/QC/HS	Dark Cherry
W20M	WC/QC/HS	Clear Maple
W21M	WC/QC/HS	Natural Beech on Maple
W22M	WC/QC/HS	Medium Maple
W20W	WC/QC/HS	Natural (Raw) Walnut
W21W	WC/QC/HS	Clear Walnut
W22W	WC/QC/HS	Medium Walnut
W23W	WC/QC/HS	Black Walnut
W24W	WC/QC/HS	Dark Walnut

Wedge Lay-up* - Quarter cut - Low Sheen	
Grade 2	
V2AC WC/QC/LS Natural (Raw) Cherry	
V2BC WC/QC/LS Clear Cherry	
V2CC WC/QC/LS Medium Amber Cherry	
V2DC WC/QC/LS Dark Cherry	
V2AM WC/QC/LS Clear Maple	
V2BM WC/QC/LS Natural Beech on Maple	
V2CM WC/QC/LS Medium Maple	
V2AW WC/QC/LS Natural (Raw) Walnut	
V2BW WC/QC/LS Clear Walnut	
V2CW WC/QC/LS Medium Walnut	
V2EW WC/QC/LS Dark Walnut	

*Available on select tables, refer to pricing pages in the Coalesse Specification Guides for availability.

Son 3103 Oak/Walnut Oil 3105 Oak/Walnut Lacquer 3208 Azure Blue 3209 Light Blue 3210 Petrol Blue 3211 Spring Green 3213 Light Green 3216 Lime Green 3218 Mint Green 3219 Dark Purple 3220 Lavender Purple 3221 Light Purple 3223 Ivory White 3225 Oak Soap 3227 Oak Oil 3228 Anthracite Gray 3229 Red Brown 3233 Smoked Oak Oil 3235 Oak Black 3236 Olive Green 3237 Purple Blue 3238 Steel Blue 3239 Petrol Green 3246 Natural White 3247 Dark Blue 3248 Orange Red 3251 Berry Red 3253 Grass Green 3255 Oak Lacquer 3265 Oak White Oil 3267 Silver Gray 3268 Vanilla White 3269 Black 3325 Walnut Lacquer 3335 Walnut Oil 3407 Cherry Lacquer 3417 Cherry Oil 3603 Ash Soap 3605 Ash Oil 3615 Ash Lacquer 3645 Ash White Oil 3733 Beech Soap 3745 Beech Lacquer 3753 Beech Oil 3783 Smoked Oak Lacquer 3795 Ash Black

Applies to: Carl Hansen and

Tip: When specifying for hardwood chairs and occasional tables, select from Flat Cut or Rift Cut style numbers only.

Painted MDF

Applies to: Exponents V145 Milk V197 Black

Coalesse Surface Materials Reference Guide 23

Hardwood Matrix

For Conference Chair Bases, Side Chairs, Occasional Tables, and Lounge Chairs

Legend ■ = Not available ■ = Available □ = Stain color only on maple □ = Stain color on Beech ■ See specification pages in the Coalesse Specification Guides for details.	Maple Flat Cut – High Sheen	Maple Flat Cut – Low Sheen	Maple Quarter Cut – High Sheen	Maple Quarter Cut – Low Sheen	Cherry Flat Cut – High Sheen	Cherry Flat Cut – Low Sheen	Cherry Quarter Cut – High Sheen	Cherry Quarter Cut – Low Sheen	Oak Rift Cut – High Sheen	Oak Rift Cut – Low Sheen	Walnut Flat Cut – High Sheen	Walnut Flat Cut – Low Sheen	Walnut Quarter Cut - High Sheen	Walnut Quarter Cut - Low Sheen	Teak Quarter Cut – High Sheen	Teak Quarter Cut – Low Sheen	Grey Ash – High Sheen	Grey Ash – Low Sheen	Edge Cut Veneers – Any Species	Transolid – Corian	Exclusive Finishes for Trees	Carl Hansen Exclusive Wood Finishes
Seating Archipologo Toblet	_	_			М	M	Γ.			M	М	М					Γ.					Π.
Archipelago Tablet Astor			•	•	М	Ш	•	•	•	Ш	М	M	•	•	•	•	•	•	•	•	•	•
Circa			•	•	M	M		•	M	M	IMI		•	•		•	•	•	•	•		
Coupe			•	•	M	M		•	M	M		-	•	•		•	•	•	•	•	•	
Detour Tablet		÷	•	•	M	M	•	•	M	M	M		•	•	•	•	•	•	•	•	•	
Enea			•	•	M	M		•	M	M	M	M	•	•	•	•		•	•	•	•	
Kathryn	В	 B	•	•	B	B	•	•	ш В	ш В	B	ш В	•	•	•	•	•	•	•	•	•	
La Costa Couture			•	•		M	•	•	M	M		M	•	•	•	•	•	•	•	•	•	
La Costa Sport				•	M	<u> </u>		•	<u> </u>	Ш	<u> </u>	M		•		•	•	•				
Passerelle	-				M	<u> </u>		•	<u> </u>		<u> </u>	M		•		•		•				
Sidewalk			•		M	<u> </u>	•	•	<u> </u>	<u></u>	<u> </u>	M	•	•		•	•	•		•	•	
Swathmore					M	<u> </u>			M		<u> </u>	M		•								
Swathmore Grande																						
Thoughtful														•		•						
CH07	•	-								•		•										
CH100								•														
CH20														•		•						
CH24	•								•	•				•		•						
CH25		•						•		•		•		•		•		•				
CH88	•																					
CH401		•							•					•		•		•				
CH44		•					•		•	•				•		•		•				
CH445	•	•				•	•	•	•	•				•	•	•	•	•			•	
CH468																						

►Continued on next page

^{*} Select colors only: V1AW Natural Walnut, V1EW Dark Walnut, V3AK Natural Oak, V3EK Black Brown Oak

Hardwood Matrix

For Conference Chair Bases, Side Chairs, Occasional Tables, and Lounge Chairs

▶ Continued from previous page

legend																				
Legend ■ = Not available ■ = Available ■ = Stain color only on maple ▶ See specification pages in the Coalesse Specification Guides for details.	Maple Flat Cut – High Sheen	Maple Flat Cut – Low Sheen	Maple Quarter Cut - High Sheen	Maple Quarter Cut - Low Sheen	Cherry Flat Cut – High Sheen	Cherry Flat Cut – Low Sheen	Cherry Quarter Cut - High Sheen	Cherry Quarter Cut - Low Sheen	Oak Rift Cut – High Sheen	Oak Rift Cut – Low Sheen	Walnut Flat Cut – High Sheen	Walnut Flat Cut – Low Sheen	Walnut Quarter Cut - High Sheen	Walnut Quarter Cut - Low Sheen	Teak Quarter Cut – Low Sheen	Grey Ash - Low Sheen	Edge Cut Veneers – Any Species	Transolid – Corian	Exclusive Finishes for Trees	Carl Hansen Exclusive Wood Finishes
Occasional Tables																				\neg
Avon			•	•	₪	M		•	M	M	M	M	•	•	•	•	•	•	•	•
Bix Tables															•	•	•	•	•	•
Calm			•	•	₪	M	•	•	M	M			•	•	•	•	•	•	•	•
CG_1	•	•	•	•	•	•	•	•							•	•	•	•	•	•
CH53	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Circa			•	•	₪	M	•	•	M	M			•	•	•	•	•	•	•	•
Denizen Tablet	•	•	•		•	•	•		•		•	•	•				•	•	•	•
Diekman			•	•	₪	M	•	•	M	M	M	M	•	•	•	•	•	•	•	•
Enea			•	•	₪	M	•	•	M	M	M	M	•	•	•	•	•	•	•	•
Ginger			•	•	₪	M	•	•	M	M	M	M	•	•	•	•	•	•	•	•
Holy Day*	•	•	•	•	•	•	•	•	•		•		•	•	•	•	•	•	•	•
Passerelle			•	•	₪	M	•	•	M	₩	M	M	•	•	•	•	•	•	•	•
TeamWork															•	•	•	•	•	•
Seating							_													\Box
Bix Podium Drawer Front		•		•		•		•		•		•		•	•	•	•	•	•	•

^{*} Select colors only: V1AW Natural Walnut, V1EW Dark Walnut, V3AK Natural Oak, V3EK Black Brown Oak

Hardwood Stains Palette

For Conference Chair Bases, Side Chairs, Occasional Tables, and Lounge Chairs

▶See Hardwood Matrix for availability by product list, page 24.

Tip: When specifying for hardwood chairs, lounge chairs, and occasional tables select from Flat Cut or Rift Cut finish numbers only.

High Sheen





Medium Maple V12M









Medium Amber Cherry V12C





Clear Walnut V11W





Dark Walnut V14W

All stains on maple except: Holy Day-stain on Oak (V3AK, V3EK) and Walnut (V1EW, V1AW) Kathryn-stain on Beech Circa-Maple, Cherry, and Oak on Maple; Walnut on Walnut Coupe-Maple, Cherry, and Oak on Maple; Walnut on Walnut

Low Sheen

Natural Walnut V10W



Clear Maple V1AM



Medium Maple





V1BC





V1DC







All stains on maple except: Holy Day-stain on Oak (V3AK, V3EK) and Walnut (V1EW, V1AW) Kathryn-stain on Beech Circa-Maple, Cherry, and Oak on Maple; Walnut on Walnut Coupe-Maple, Cherry, and Oak on Maple; Walnut on Walnut

High Sheen

Natural Walnut

V1AW



Desert Oak V31K





V33K



All stains on maple except: Holy Day-stain on Oak (V3AK, V3EK) and Walnut (V1EW, V1AW) Kathryn-stain on Beech Circa-Maple, Cherry, and Oak on Maple; Walnut on Walnut Coupe-Maple, Cherry, and Oak on Maple; Walnut on Walnut

Low Sheen



Desert Oak V3BK







All stains on maple except: Holy Day-stain on Oak (V3AK, V3EK) and Walnut (V1EW, V1AW) Kathryn-stain on Beech Circa-Maple, Cherry, and Oak on Maple; Walnut on Walnut Coupe-Maple, Cherry, and Oak on Maple; Walnut on Walnut

▶Continued on next page

Hardwood Stains Palette continued

For Conference Chair Bases, Side Chairs, Occasional Tables, and Lounge Chairs

▶See Hardwood Matrix for availability by product list, page 24.

Tip: When specifying for hardwood chairs, lounge chairs, and occasional tables select from Flat Cut or Rift Cut finish numbers only.

Carl Hansen Wood



Tip: 3246 available on CH07 Shell, CH20 Elbow, and CH24 Wishbone only.

^{*}Tip: Available on CH24 Wishbone only.

Veneer Matrix

For Conference and Multipurpose Tables, Storage, Casegoods, and Occasional Tables

Legend	ı	I	ı	I	I	I	ı	I	ı	ı	ı	l	ı	I	ı	ı	I	ı	I	S	I	
■ Not available ■ Available ■ Stain color only ▶See specification pages for details.	Maple Flat Cut – High Sheen	Maple Flat Cut – Low Sheen	Maple Quarter Cut - High Sheen	Maple Quarter Cut – Low Sheen	Cherry Flat Cut – High Sheen	Cherry Flat Cut – Low Sheen	Cherry Quarter Cut – High Sheen	Cherry Quarter Cut – Low Sheen	Oak Rift Cut – High Sheen	Oak Rift Cut – Low Sheen	Walnut Flat Cut – High Sheen	Walnut Flat Cut – Low Sheen	Walnut Quarter Cut - High Sheen	Walnut Quarter Cut - Low Sheen	Teak Quarter Cut - Low Sheen	Grey Ash – Low Sheen	Wedge Cut Veneers - Any Species	Transolid – Corian	Exclusive Finishes for Trees	Carl Hansen Exclusive Wood Finishes	Milk MDF	Black MDF
Tables and Casegoods																						
Akira															•	•	•	•	•	•	•	•
CG_1	•	•	•	•	•	•	•	•					•		•	•	•	•	•	•	•	•
Denizen Casegoods	•	•	•		•	•	•		•		•	•	•				•	•	•	•	•	•
Denizen Tables	•	•	•		•	•	•		•		•	•	•				•		•	•	•	•
Derby															•	•	•	•	•	•	•	•
Detour															•	•	•	•	•	•	•	•
E-Tables 2															•	•	•	•	•	•	•	•
Enea			•	•	8	8	•	•	8	8	8	8	•	•	•	•	•	•	•	•	•	•
Enea Lottus			•	•	8	8	•	•							•	•	•	•	•	•	•	•
Exponents															•	•	•		•	•		
Ginkgo Biloba															•	•	•	•	•	•	•	•
Host Collection															•	•	•	•	•	•	•	•
Lagunitas									•	•					•	•	•	•	•	•	•	•
Reunion Collection															•	•	•	•	•	•	•	•
Runner															•	•	•	•	•	•	•	•
Sebastopol	•	•	•	•	•	•	•	•	•	-	•	-	•		•	•	•	•	•	•	•	•
SW_1															•	•	•		•	•	•	•
TeamWork			-			-	-		•	-	•	-	•		•	•	•	•	•	•	•	•
Trees	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•

Veneer Palette

For Conference and Multipurpose Tables, Storage, and Casegoods

▶See Veneer Matrix for availability by product list, page 28.

Flat Cut - High Sheen



Flat Cut - Low Sheen



Rift Cut - High Sheen



Rift Cut - Low Sheen



Veneer Palette continued

For Conference and Multipurpose Tables, Storage, and Casegoods

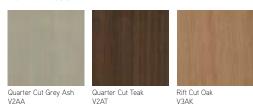
▶See Veneer Matrix for availability by product list, page 28.

Quarter Cut - High Sheen





Denizen Wood

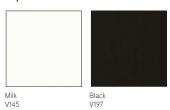


Veneer Palette

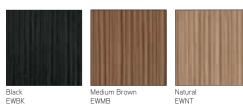
For Conference and Multipurpose Tables, Storage, and Casegoods

▶See Veneer Matrix for availability by product list, page 28.

Exponents Painted MDF



Trees Embossed Wood



Surface Materials -Laminate

Laminate

Coalesse's graded laminate program includes our standard laminates, Steelcase High-Pressure Laminates, and standard High-Pressure Laminates from Nevamar, Wilsonart, Formica, and Pionite.

Grade 1

Coalesse High-Pressure Laminates are priced as Grade 1.

High-Pressure Laminates listed below are not available on all products, check laminate matrix for availability.

2730 Arctic White 2746 Black White Nebula 2826 2829 Poppyseed 2830 Charcoal 2884 Milk 2886 Maple 2887 Amber Cherry 2890 Folkstone BMV 2891 Ingot 2892 Ash 2894 Natural Cork 2895 Natural Walnut 2896 Dark Cork 2897 Desert Oak Satin Stainless 2898

Steelcase High-Pressure Laminate (Grade 1) All Steelcase High-Pressure Laminates may be specified on Coalesse products with exception (must be ordered as Special): Await tables, Enea tables, Enea Lottus tables, and Sidewalk tables. The use of Steelcase High-Pressure Laminate may be subject to extended lead times.

Standard Laminates

Any current color within the following High-Pressure Laminate groups may be specified in grade 1 or 2 as indicated — subject to availability. Contact Customer Service at 1.800.627.6770 to verify that your laminate selection falls within the categories noted below.

Directional patterns and woodgrains may be used on freestanding systems products, but will not be patterned matched.

Some standard High-Pressure Laminates, may not be available in the appropriate size to produce large products.

Nevamar (Grade 2) Solids (textured finish) Patterns (textured finish)

Wilsonart (Grade 1) Standards (matte finish)

Exceptions: High definition which must be quoted as a special. Marker board which is grade 2.

Formica (Grade 2) Color portfolio (matte finish) Patterns (matte finish) Formations (matte finish)

Pionite (Grade 2)
Decorative surfaces (suede finish)

Non-Standard Laminates Coalesse can supply additional laminates for an upcharge. Contact your Coalesse sales consultant for a custom quotation. Custom upcharges will vary based upon the cost of the material specified and additional labor required to manufacture the products. Some non-standard laminates will not be available in the appropriate size to produce large Coalesse products. A sample of the laminate may be requested for approval. Some non-standard laminates may be subject to extended lead

Coalesse does not use the following types of laminate materials on Detour and TeamWork:

- Formica solid surfacing Surell Solids, Surell Granites
- Nevamar Fountainhead
- Dupont Corian
- Metal Laminates textured, brushed or polished

High-Pressure Laminate Matrix

Legend	ı	ı	I	ı	ı	ı	ı	ı	1	ı	l	ı	ı	ı	ı	I	ı	ı
• = Not available ■ = Available ► See specification pages for details.																		
			,		<u>a</u>					7				_	ort			SSS
		Sea	2730 Arctic White		2826 White Nebula	peed	lal			2887 Amber cherry	au e			2894 Natural Cork	2895 Natural Walnut	ork	Oak	2898 Satin Stainless
	SK	2596 North Sea	cţic	충	ite	2829 Poppyseed	2830 Charcoal	_	ple	Jper	2890 Folkstone	to	ے	tural	tura	2896 Dark Cork	2897 Desert Oak	i.i
	2595 Black	% 9	0 Ar	2746 Black	W P	9 Po	0 Ch	2884 Milk	2886 Maple	7 An	0 Fo	2891 Ingot	2892 Ash	4 Na	5 Na	6 Da	7 De	S Sa
	259	259	273	274	282	282	283	288	288	288	289	289	289	289	289	289	289	289
Seating																		
Archipelago	•	•			•	•	•		•	•				•	•	•	•	•
Await				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Bix Podium Drawer Front	•	•																
Coupe	•	•			•	•	•		•	•		-	•	•	•	•	•	•
Detour	•	•			•	•	•		•	•			•	•	•	•	•	•
Swathmore Grande	•	•			•	•	•		•	•				•	•	•	•	•
Occasional Tables																		
Await				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Bix Tables	•	•																•
CG_1	•	•							-				-					•
Enea	•	•																
Enea Lottus	•	•																
Lagunitas	•	•																
Sidewalk	•	•																
SW_1	•	•																
Swathmore	•	•			•	•	•		•	•				•	•	•	•	•
Swathmore Grande	•	•			•	•	•		•	•				•	•	•	•	•
TeamWork	•	•																
Tables and Casegoods																		
Akira	•	•																
Au Lait	•	•						•										
Ballet	•	•																•
Derby	•	•																•
Detour	•	•																•
E-Table 2	•	•							-				-					•
Enea	•	•																•
Enea Lottus	•	•																•
Ginkgo Biloba	•	•							•	-								
Host Collection	•	•						-		-								
Reunion Collection	•	•						-	•	-			•					
Rizzi Arc	•	•																•
Runner	•	•																•
SW_1	•	•						-	•	-			•					
TeamWork	•	•																•
Train		•																

Coalesse Surface Materials Reference Guide 33

High-Pressure Laminate Palette

▶See High-Pressure Laminate Matrix for availability by product list, page 33.

Standard High-Pressure Laminate





Desert Oak 2897

^{*}Available on Await only.

Laminate Materials

Coalesse Surface Materials Reference Guide 35

Laminate Edge Band Matrix

	ı			1		1																	il.		1		ı			1
Legend			erry	əle					o o	allic		e.				ell			논		Satin Stainless	Natural Walnut	.,							
• = Not available		eu e	Amber Cherry	Fusion Maple	Grey	ŧ	Woodrose		Warm White	Silver Metallic		White				White Nebula	Poppyseed	al	Natural Cork	Cork	itain	l Wa	Desert Oak	Dark Gray	one		ust		Sea	
■ = Available	쑹	Folkstone	per	ion	le G	Starlight	odro	Smoke	E	/er	i.e	Arctic \		t	_	ite	ppys	Charcoal	ura	×	in S	ura	sert	ج ص	Graystone	Greige	Stonedust	ье	÷	
► See specification pages for details.	Black	Pol	Am	Fus	Dove (Sta	Wo	Sm	War	Sil	White	Arc	Μij	Ingot	Ash	× ×	Рор	Che	Nat	Dark (Sat	Nat	Des	Dar	Gra	Gre	Sto	Taupe	North	
Seating																														
Await Table 3 mm Edge		•	•	•	•	•	•	•			•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
Lagunitas Table Edge																			•				•							
Swathmore Grande Mobile																														
Tablet Self Edge		•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Occasional Tables																														
Await Table 3 mm Edge		•	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
Bix Edge						•	•	•									•	•	•	•	•	•	•							
Enea T-Mold Edge		•				•	•	•							•			•	•	•		•	•	•		•	•			
Enea Lottus		•	•	•	•			•		•		•			•	•	•	•	•	•	•	•	•	•	•		•	•		
TeamWork Self Edge (Satellite																														
table, carts)		•			•	•	•	•		•														•	•	•	•			
Tables and Casegoods																_														1
: Akira Flat Vinyl Edge							•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Au Lait Convex Vinyl Edge						•									•			•	•	•		•	•	•						
Au Lait Cast Urethane Edge		•	•		•	•	•	•				•	•		•	•		•	•	•		•	•	•	•	•	•			
Ballet Ribbed Vinyl Edge						•												•	•	•			•							
Bix Edge (Bridge, work booth tables)																		•												
Derby Convex Vinyl Edge (2")		•	•	•	•	•	•	•			•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Derby Self Edge						•																		•			•			
Derby Flat Vinyl Edge		•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Derby Convex Vinyl Edge		•		•				•		•	•	•		•	•	•	•	•	•	•	•	•	•	•	•		•	•		
Detour Edge						•												•	•	•		•	•				•			
E-Table 2 Convex Vinyl Edge		•	•	•	•	•					•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
E-Table 2 Self Edge						•																		•			•			
E-Table 2 Flat Vinyl Edge		•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Enea T-mold edge						•												•	•	•										
Enea Lottus Phenolic Edge					•	•	•	•		•		•			•			•	•		•	•	•					•		
Exponents Flat Vinyl Edge (Credenzas)																														
Version 1		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•	•	•	•	
Exponents Self Edge (Credenzas,																														
mobile cart) Version 1		•			•	•	•	•	·	•	•	•			-									•	•	•	•	•	•	
Ginkgo Biloba Convex Vinyl Edge	_	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Ginkgo Biloba Vinyl Edge (2")		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Ginkgo Biloba Self Edge					•	•	•	•	•	•	•			-					•			•		•	•	•	•	•	•	
Ginkgo Biloba Flat Vinyl Edge	-	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Host Collection	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Reunion Collection Bullnose Vinyl Edge																														
Reunion Seminar Flat Vinyl Edge	-							•							•		•	•	•	•	•	•	•	•						
Rizzi Arc Vinyl Edge			•		•	•	•	-							•	•	•	•	•	•	•	•	•	•	•			•		
Rizzi Arc Self Edge							-	-	-						•									•						
Runner Vinyl Edge		-	-	-		•		-				-	-	-	-	-	-	-	-	-	-	-	-	•	•			•		
Runner Self Edge						•	•		-			•																		
SW_1			_													-	•	-	-	-	•	-	-							
TeamWork Docking Edge		•	•	-		•	•	•				-	•	•	•		•	•	•	•	•	•	•		•					
Train Signature Edge						•	•											•	•			•	•				•			
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ourtace Materials. .aminate

Laminate Edge Band Matrix

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					Medium Mohogany on Walnut														
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	Natural Cherry	Medium Cherry	lap	Иар	<u>ğ</u>			틸	_		+		Pilo						
	l e	She	_ ≥	2	₽			Š	err	믬	길	¥	Š						
a	a 0	٤	ō	e 0	E	=	m .	<u>=</u>	S	ĕ	Wa	ဝိ	E	īĆ		_			
ffee	ţ	Ę.	ıte	pu	≓	agr	aci	슢	ar	Clear Maple	Clear Walnut	Warm Oak	Ę.	<u></u>		an	×	#	
Coffee	Sa	Me	Winter on Maple	Blonde on Maple	ĕ	Seagull	Acacia	Graphite Walnut	Clear Cherry	8	Cle	×	Platinum Solid	Grey v5	<u>ce</u>	Cream	Dawn	Mist	
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Surface Materials - Glass

Glass

Not all glass selections are available on every product. Refer to glass matrix for availability by product.

CG Clear Green
CGF Clear Green
Laminated/Frosted
Appearance
AC Absolute Clear
ACF Absolute Clear
Frosted
ACM Absolute Clear with
Moonlight
ACS Absolute Clear with

ACS Absolute Clear with Sage
ACP Absolute Clear with

Poppy
ACG Absolute Clear with
Goldenrod

ACB Absolute Clear with Black
ACC Absolute Clear with Crystal Spring

Exclusive to Carl Hansen

products: 6513 Clear Glass

Exclusive to Emu products: 6547 Transparent 6548 Smoke Grey

Glass Matrix

Legend ■ = Not available ■ = Available See specification pages for details.	AC Absolute Clear	ACF Absolute Clear Frosted	CG Clear Green	CGF Clear Green Laminated/Frosted Appearance	ACM Absolute Clear with Moonlight	ACS Absolute Clear with Sage	ACC Absolute Clear with Crystal Spring	ACG Absolute Clear with Goldenrod	ACP Absolute Clear with Poppy	ACB Absolute Clear with Black	Emu Exclusive Transparent	Emu Exclusive Smoke	Carl Hansen Exclusive Glass	Standard Clear Glass / Green Tinted / White Enamel Bottom	Green Tinted
Occasional Tables	'														
Await***											•	•	•	•	•
Bob											•	•	•	•	•
Booth**	•	•	•	•	•	•	•	•	•	•	•	•	•		•
Calm**	•	•	•	•	•	•	•	•	•	•	•	•	•		•
CG_1	•	•	•	•							•	•	•	•	•
CH100	•	•	•	•	•	•	•	•	•	•	•	•		•	•
Circa	•	•	•	•	•	•	•	•	•	•	•	•	•		•
Diekman		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Ginger**	•	•	•	•	•	•	•	•	•	•	•	•	•		•
Heaven	•	•	•	•	•	•	•	•	•	•			•	•	•
Holy Day											•	•	•	•	•
Millbrae											•	•	•	•	•
Sidewalk*	•	•	•		•	•	•	•	•	•	•	•	•	•	•
Soft Leaf		•	•	•	•	•	•	•	•	•	•	•	•	•	•
SW_1***	•	•	•	•							•	•	•	•	•
Swathmore**	•	•	•		•	•	•	•	•	•	•	•	•	•	•
Switch	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Conference Tables/Office/Storage	-			_						_					
Denizen	•	•	•	•		•	•	•	•	•	•	•	•	•	•
Exponents (Credenzas)***	•	•	•	•							•	•	•	•	•
SW_1***	•	•	•	•							•	•	•	•	•
				_		_		_		_			_		_

^{*3/16&}quot; thick glass **3/4" thick glass ***1/2" thick glass

Glass Palette

▶See Glass Matrix for availability by product list, page 39.





Exponents and SW_1 Glass



Surface Materials- Metal/Paint

Metal/Paint

Coalesse powder coats all painted metal components for an exceptionally durable, environmentally responsible finish — eliminating VOC's (volatile organic compounds) from being released into the environment. Electrostatically charged powder coat material is applied to an exacting thickness and then temperature baked, resulting in a smooth, flawless finish that is abrasion and impact resistant. The following Coalesse metal finishes are available:

Powder Coat paint Graphite Gloss 4140 Arctic White Gloss 4141 Platinum Matte 4142 Platinum Gloss 4144 Black Gloss (formerly anthracite gloss) 4145 Milk Gloss 4146 Champagne Matte 4147 Champagne Gloss 4148 Midnight Brown Gloss 7196 Midnight Brown Textured 7197 Anthracite Textured

Exclusive to Emu Advanced Collection*:

White

Indian Brown

4251

4254

4256 Aluminum
4257 Antique iron
7234 Textured Matte Black
7271 Textured Matte White
7272 Textured Matte Blue
7273 Textured Matte
Green

7274 Textured Matte Red
* Not all colors available on all

products, consult Emu advanced paint matrix.

Enea paint colors: 4016 White Gloss 4017 Black Gloss 4018 Silver Metallic Enea Lottus Paint colors:
4016 White Gloss
4017 Black Gloss
4216 Red
4217 Brown
4218 Platinum Silver
Tip: 4216 Red not available on

Enea Lottus tables.

Anodized Aluminum (Available on rod or disc pulls only)

Satin Aluminum

Paint

5200

Applies to: Denizen Collection

4138 Graphite Gloss 4142 Platinum Gloss 4144 Black Gloss 4145 Milk Gloss 4147 Champagne Gloss 9238 Brushed Nickel

Applies to: Exponents (Base, Accent Ribbon, Handle, and Grommet)

4135 Black Matte 4141 Platinum Matte

Applies to: Exponents mobile displays (Base, Handle, and Inner Frame)

4135 Black Matte 4145 Milk Gloss

Base Finish

Polished Aluminum

6 Polished Aluminum

Chrome

9201 Chrome 9207 Polished trivalent chrome 9208 Etched trivalent chrome

Applies to: Bob and SW_1 8040 Aluminum Matte Polished

Exclusive Carl Hansen

4860 Black Powder Coat* 4861 Chrome* 4682 Stainless Steel

* Only available on CH468

Smooth Paint

Applies to: <5_MY
4234 Blue Matte
4235 Light Fade Matte
4236 Dark Fade Matte
4237 Red Fade Gloss
4805 Copper Gloss

Woven Carbon Fiber

Applies to: <5_MY
4233 Carbon Weave*
* 4233 Carbon Weave has a
clear coat finish over woven
carbon fiber.

Metal/Paints Matrix

Legend - = Not available ■ = Available > See specification pages for details.	4135 Black Matte	4138 Graphite Gloss	4140 Arctic White Gloss	4141 Platinum Matte	4142 Platinum Gloss	4144 Black Gloss	4145 Milk Gloss	4146 Champagne Matte	4147 Champagne Gloss	4148 Midnight Brown Gloss	4180 Graphite Matte	4193 Midnight Brown Matte	4242 Milk Matte	4710 Black Matte	7196 Midnight Brown Textured	7197 Anthracite Textured	Enea Exclusive Finishes	Hand Polished High Gloss Blue	Hand Polished High Gloss Yellow
Seating	,		,										,						
Archipelago	•			•		•		•		•	•	•	•	•	•		•	•	•
Bindu Side	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•
Bix	•	•		•		•		•			•	•	•	•	•		•	•	•
Chord	•	•	•	٠	•		•	•	•	•	•	•	•	•	•	•	٠	•	•
Circa	•			•			•	•	•		•	•	•	•	•	•	•	•	•
Coupe	•			•			•	•	•	•	•	•	•	•	•	•	•	•	•
Detour	•										•	•	•	•			•	•	•
Enea	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•
Enea Lottus	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•
Evaneau	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•
Kart	•										•	•	•	•			•	•	•
Lagunitas	•									•							•	•	•
Massaud	•	•	•		•	•	•		•	•					•	•	•	•	•
Millbrae	•		•		•			•	•						•	•	•	•	•
Topo Lounge	•										•	•		•				•	•
Visalia			•		•													•	
X-stack	•	•	•	•			•	•	•	•	•	•	•	•	•	•	•	•	•
Occasional Tables																			
Bix (vinyl version)											•							•	
Calm																			
Circa																			
Enea			•				•												
Lagunitas																			
TeamWork											•	•	•	•	_				
Trees		-	-	-	-	-	-	-	-	-					-	-			
																		_	_
Tables and Casegoods																			
Akira Au Lait		-	-	-	-	-	-	-	-	-							•	•	
		Ė	÷	·	÷		-		<u>.</u>	•					_	-	•		
Ballet Bix			•	•	•	•	•	•	•	•	•	•	•	•	_		•	•	
CG_1		•	•	_	•	•	•	•	•	•					•			•	
Denizen			•					•			•	•	•	•		•	•	•	
	-	-		•	-	-	_		-	•			•		•		_		•
Detour	•	•	-		-	-	-		-		•	•	_	•	-		•	•	•
Derby 5 Table 2	•	-	_	-	-		_		-		•	•	•	•	-		•	•	•
E-Table 2	•	-			-				-		•	•		•	-		•	•	•
Enea	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	-	•	•
Enea Lottus	•	•							•		•	•		•	•	•		•	•
Exponents	-	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Exponents Mobile Display	-	•	•	•	•	•	_	•	•	•	•	•	•	•	•	•	•	•	•
Ginkgo Biloba	•				-				-		•	•	•	•	-		•	•	•
Millbrae	•		•		•			•	•		•		_		•	•	•	•	•
Reunion Collection	•										•	•	•	•			•	•	•
Rizzi Arc	•	•		•							•	•	•	•	•		•	•	•
Runner	•	•		•							•	•	•	•	•		•	•	•
TeamWork	•	•		•		•		-			•	•	•	•	•		•	•	•
Train	•										•	•	•	•			•	•	•

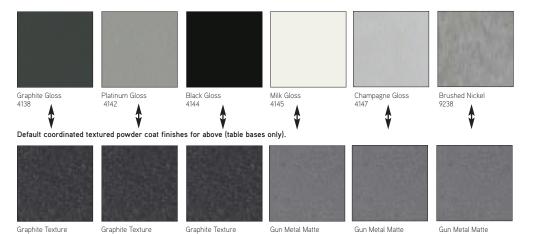
Metal/Paints Palette

▶See Metal/Paints Matrix for availability by product list, page 42.





Denizen Paint Colors - Standard specifiable powder coat options

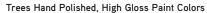


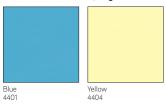
Exponents Paint Colors



Exponents Mobile Display Paint Colors







Trees Metal Color



Trees Terrazzo Color



Black Sensitile

Metal/Paints Palette continued

▶See Metal/Paints Matrix for availability by product list, page 42.

Visalia Paint Colors



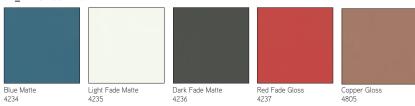


Black Matte 4710

Carl Hansen Exclusive



<5_MY Smooth Paint



<5_MY Woven Carbon Fiber



Carbon Weave 4233*

^{* 4233} Carbon Weave has a clear coat finish over woven carbon fiber.

Emu Advanced Collection Paint Matrix

Legend ■ = Not available ■ = Available ▶ See specification pages for details.	Heaven Chairs	Heaven Tables and Pouf	Heaven Vases	lvy Chair, Sofa, Pouf, and Side Tables	lvy Dining and Square Tables	Pattern Chairs, Bench, and Tables	Retrouvé Chairs and Pouf	Retrouvé Vase Insert and Vase Frames	Round Chairs and Stool	Round Tables
4251 Indian Brown	•	•	•	•	•	•	•	•		
4254 White						•				
4256 Aluminum			•	•	•	•	•	•	•	•
4257 Antique Iron	•	•	•	•	•	•	•	•		
7234 Textured Matte Black	•	•	•	•	•		•	•		
7271 Textured Matte White	•	•	•	•	•		•	•	•	•
7272 Textured Matte Blue	•	•	•	•	•		•	•	•	•
7273 Textured Matte Green	•	•	•	•	•		•	•	•	•
7274 Textured Matte Red	•	•	•	•	•		•	•	•	•

Tip: Contact Customer Service to use one of the listed paints on a product that the paint is not standard on. A 10% upcharge will be applied and there will be an extended lead time.

Emu Paint Palette

▶See Emu Advanced Collection Paint Matrix for availability by product list, page 45.

Emu Collection





Textured Matte Red 7274

Surface Materials - Miscellaneous

	Ε	d	g
_		_	

Applies to:

• TeamWork** and Detour E010 Ash E020 Black E030 Folkstone E040 Graystone E050 Greige E060 Ingot E070 Stonedust E080 Taupe E090 White

Dark Gray * Black and Dark Gray are the only color options for Detour ** Black is the only color available for Teamwork

Applies to:

E100

Bix	
6000	Black
6009	Arctic White
6011	Ash
6012	Ingot
6086	Folkstone
6125	Graystone
6126	Greige
6127	Stonedust
6128	Taupe
6130	Dark Gray

Convex Vinyl Edge Band

Applies to:

· Au Lait (includes cast urethane), Derby, E-Table, Ginkgo Biloba, Rizzi Arc ribbed, Runner vinyl

6000 Black 6607 Woodrose 6609 Smoke Warm White 6655

Flat Vinyl Edge

Applies to:

 Akira 6000 Black 6086 Folkstone 6090 Amber Cherry 6091 Fusion Maple 6092 Starlight 6093 Dove Grey

Cast Urethane Edge

Applies to:

 Au Lait 6000 Black 6607 Woodrose 6609 Smoke Warm White 6655

Plastic

Applies to:

• Enea Shell 003 White 400 Black 405 Periwinkle 406 Alabaster 409 Red 421 Blue

Applies to:

• Enea Lottus Shell and Insert

003	White
013	Sunset Orange
014	Clover Green
015	Sand
016	Walnut Brown
017	Cool Grey
400	Black Grey
409	Red Grey
414	Anthracite Grey
/121	Blue

Applies to:

• Exponents mobile cart, moby, and mobile display casters 6000 Black Arctic White 6009

Applies to:

 Kart Shell 6052 Milk 6248 Midnight Brown

6400 Black 6427 Grey

Tip: Kart stack and Kart Café are not available in Grey 6427.

Applies to:

· Lox chairs 6345 Black 6346 White

Applies to:

· Lox stools 6347 Black Gloss 6348 White Gloss

Applies to:

• Rocky Shell 6315 Graphite 6316 White

Applies to:

• SW_1 tablets, grommet, barrier, wire manager, sub-structure, lounge tablet, Sebastopol grommet

Black 6000 6052 Milk

Applies to:

• Grommet, spheres, flexgangers, Mini-Port, Interport, casters, horizontal wire manager, and vertical wire manager Black plastic

TAP Door Finishes

Brushed Anodized Aluminum

Applies to:

 Host 8044 Black 8047 Silver

Utility Bay

Applies to:

• E-Table 2 4137 Matte Black 4745 Nickel Mica 4746 Silver Mica Charcoal Mica

Glass Doors

Applies to:

· Host credenzas Frosted glass

Door Hardware

Applies to:

• Exponents Version 1 9152 Satin Nickel 9201 Polished Chrome

Locks

Applies to:

· Denizen, Detour, Exponents, and TeamWork 9211 Nickel 9250 Ember Chrome

Interior and Plinth

Applies to:

P502

• Exponents Black Melamine

Papercord Seating

Applies to: • Carl Hansen & Son P500 Black P501 Natural

White* * White papercord is available on CH24 Wishbone chair only.

Solid

Applies to:

 Denizen Bento Box 2976 White Solid

Applies to:

• Denizen, Exponents and SW_1 Tables 2801 Glacier White

Applies to:

• CG_1 2010 Black 2011 Midnight Black 2012 Blue 2013 Red Glacier White 2801

Grommet

Applies to:

Exponents

4135 Black Matte 4141 Platinum Black

Power, Voice Data Modules

Applies to:

Exponents

4140 Arctic White Gloss Black Gloss

Soft Surface Worksurface

Applies to:

· Free Stand 4433 Black

TPU Colors

Applies to:

• X-Stack

6328 Cloud 6329 Shadow 6330 Sea 6331 Surf

Glossy Laminate

Applies to:

 Sebastopol 2001

Smoky White Glossy 2002 Studio Gray Glossy Wrought Iron Glossy 2003 2004 Black Pearl Glossy 2005 Liberty Red Glossy

Edges Palette

PVC Edges - Akira













E-Table Utility Bay









4137 Matte Black

4745 Nickel Mica

4746 Silver Mica

4747 Charcoal Mica

Interport and Miniport



Matte Black

1¼" Au Lait Cast Urethane, Au Lait, Rizzi Arc, Runner, and Convex Vinyl Edge









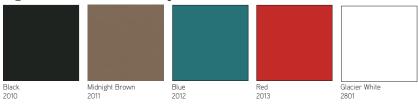
6000 Black

6607 Woodrose

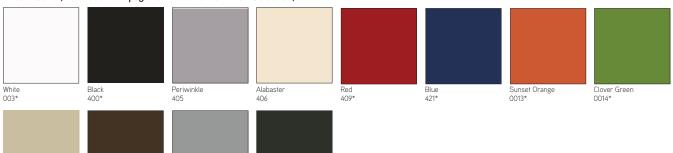
6609 Smoke



CG_1 - Solid Surface colors for the leg insert



Enea Plastic (Note: see next page for Enea Lottus Finish Selection)



Anthracite Grey 0414*

Enea Paint (Note: see next page for Enea Lottus Finish Selection)

Cool Grey 0017*

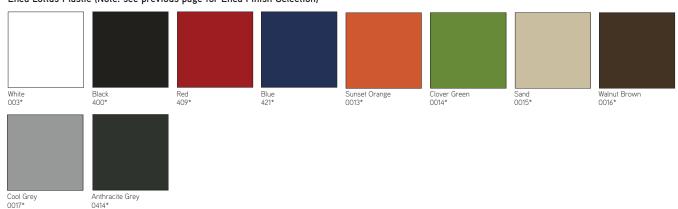


^{*}Available on both Enea and Enea Lottus.

^{*}Available on both Enea and Enea Lottus.

Plastic and Miscellaneous Palette continued

Enea Lottus Plastic (Note: see previous page for Enea Finish Selection)



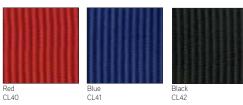
^{*}Available on both Enea and Enea Lottus.

Enea Lottus Paint (Note: see previous page for Enea Finish Selection)

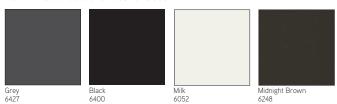


^{*}Available on both Enea and Enea Lottus. Tip: 4216 not available on Enea Lottus tables.

Hosu – Ottoman Pull Tab



Kart - Plastic colors for seat and back

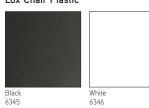


Tip: Kart stacking chairs and cafe stools are not available in Grey 6427.

Kart Tablet Arm - Phenolic Resin Color



Lox Chair Plastic



Lox Stool Plastic





Sebastopol - Glossy laminate colors for interior surface









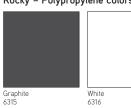


SW_1 Tablet, Grommet, Barrier, Wire Manager, Sub-structure and Sebastopol Grommet





Rocky - Polypropylene colors for seat and back



Papercord





X-Stack TPU









Denizen, Exponents, and SW_1 Exclusives

Denizen Veneer Exclusive





Quarter Cut Grey Ash V2AA Quarter Cut Teak V2AT

Denizen Bento Box



White Solid

Note: Denizen wood veneer palette also includes the following: Maple Quarter Cut - Low Sheen, Cherry Quarter Cut - Low Sheen, Oak Rift Cut - Low Sheen, Walnut Quarter Cut - Low Sheen, Cherry Quarter Cut - Low Sheen, Oak Rift Cut - Low Sheen, Walnut Quarter Cut - Low Sheen, Oak Rift Cut - Low Sheen, Walnut Quarter Cut - Low Sheen, Oak Rift Cut - Low Sheen

Denizen Cork (corkboard) Exclusive





COR1 Natural

COR2 Dark Patterned

Denizen, Exponents and SW_1 Solid Exclusive



Glacier White Corian 2801

Coalesse Surface Materials Reference Guide

Care and Maintenance

Chrome

Use commercial cleanser and polish, according to manufacturer's directions.

Fabric

Under normal use, clean with soft cloth dampened with water. For spots and spills, we recommend professional cleaning. For COM, refer to the specific cleaning instructions recommended by the fabric supplier.

Emu Outdoor Fabric:

Remove loose dirt with soft bristle brush or hose down with cold water. Clean with mixture of water and mild soap. Rub in mixture with soft brush and allow to thoroughly soak into fabric. Rinse thoroughly with cold water and air dry. Never use water over 100 degrees Fahrenheit. Do not machine dry. For light cleaning, avoid using detergents.

For stubborn stains use mixture of one gallon cold water, V_2 cup bleach and V_4 cup mild soap for one hour.

Detergents can be used without harm, though they may remove some of the water and stain resistant properties in the fabric.

3D Knit Mesh (SW_1) Seating: Clean with warm water and soap. Wet sponge and wipe fabric. Household cleaners such as Windex" may be used. Do NOT use cleaners containing bleach.

Laminate and solid phenolic should be cleaned with soap and water. For stubborn stains, use a non-abrasive household cleaner.

SW_1 Tablet surfaces clean with soft cloth dampened with water and soap, if needed. The use of general purpose cleaners are acceptable but must be void of citric content that has z-butoxyethanol in the formulation listing.

Cleaning Laminate Markerboard Surface

Use dry erase markers only. Remove dry-erase markings with a markerboard eraser or soft cloth as often as possible. Change erasers, as they become dirty. Dirty erasers will leave ink residue on the surface.

For daily cleaning, or as needed, use a dry erase cleaner, or a non-abrasive household cleaner, such as glass cleaner. This may be done with a soft cloth or sponge. Dry the surface with a soft cloth prior to writing. All markings should be removed weekly.

Caution:

- Do not use permanent markers on markerboard surfaces. In the event a permanent marker is used, removal of markings may be attempted by using dry erase cleaner, or by writing over the marking with a dry erase marker and erasing with a markerboard eraser or soft cloth.
- Do not use abrasive cleaners or solvent type cleaning solutions, such as Ketones (Acetone, MEK, etc.) lacquer thinner, nail polish remover, etc. because they may remove the finish from the markerboard surface.

Cleaning e³ ceramicsteel Markerboard Surface

- Wipe board with a clean cloth moistened by a liquid markerboard cleaner or a solution of 50% water and 50% isopropyl alcohol.
- Rinse with clear water.
 Wipe dry with a clean cloth If your board is used daily, the cleaning should be performed at least 2-3 times a

More thorough cleaning may be required if writing is left on the board for more than two days.

Markers

Use any high-quality dry erase

CAUTION! The use of Low Odor markers may cause ghosting to occur. If Low Odor markers have been used, the surface can be completely cleaned by following the cleaning instructions above.

Remember to discard eraser if used with Low Odor markers.

Removing Permanent Marker Option 1:

- Write over the top of the permanent marker ink with a dry-erase marker
- · Simply erase

Ontion 2

- Moisten a clean, dry cloth with isopropyl alcohol
- Wipe the board in a circular motion to loosen marker residue
- Rinse with clear water
 Dry the board with a clear
- Dry the board with a clean cloth
- Repeat these steps as necessary

Installer's Instructions for Initial Cleaning at Time of Installation

NOTE: These initial cleaning instructions are shipped with every board.

- For initial cleaning, wipe your board with a clean cloth moistened by a mild, alcoholbased cleaner.
- Rinse with clear water.
 This step is simple, but very important.
- Wipe dry with a clean cloth.

Leathe

Under normal use, regular dusting and vacuum cleaning are all that is necessary. For spots and spills, wipe excess liquid immediately. If necessary, use lukewarm water cleaning the entire area where spot occurred and air dry. For stubborn spots or stains, use a solution of mild non-detergent soap and air dry. For butter, oil, or grease, wipe excess with dry cloth and then leave alone. The spot will dissipate into the leather. Do not apply water.

Faux Leather

Under normal use, clean with soft cloth dampened with water. For spots and stains, use the recommended mixture of Woolite and water. Rinse with clean water and air dry.

Granite/Glass

Under normal use, clean with Windex and soft cotton cloth.

Powder coat finishes on chairs and table bases should be cleaned with a liquid detergent and water. Remove stubborn stains with liquid cleanser, such as Formula 409.

Emu Outdoor Paint:

Store in an enclosed and dry area during winter to avoid condensation. Before winter and regularly every quarter, clean the metal surfaces with a cloth dipped in water or detergent and protect them with vasoline oil or car polish. Do not use ethyl alcohol or detergents that contain even in small quantities acetone, trichloroethylene, or ammonia (or solvents in general). When storing tables, do not stack them or put the table tops in direct contact with each other. Handle the seats with care when stacking them to avoid damaging the varnished surfaces.

Polished Aluminum finishes on table bases should be cleaned with a commercial powder, liquid, or paste metal cleaner and polish. Follow the manufacturer's directions.

Veneers and painted MDF should be cleaned regularly with mild soap and water and dried with a soft cloth. Tip: Never use ammonia-based cleaners or wax on wood surfaces.

Protecting Wood Surfaces

Use desk pads and coasters to help protect the finish against dents, scratches, moisture and hot and cold liquids. Do not use desk pads that have plastic backing. Use felt or leather pads on the bottoms of office equipment and accessories.

Periodically move desk accessories and other objects kept on the worksurface to ensure even aging.

Lift objects when you move them, instead of pulling or pushing them across the surface, to avoid scratching the surface. Avoid leaving vinyl binders on worksurface for long periods.

If you use a protective glass top, insert felt pads between the glass and the worksurface, to create an air space and allow the wood to breathe.

Keep your furniture away from direct sunlight. Avoid extreme temperatures and humidity. Maintain temperatures between 60 and 80 degrees Fahrenheit and humidity levels between 30 and 50 percent.

Cleaning Wood Surfaces Keep a supply of soft, clean, absorbent cloths handy for wiping up spills and regular dusting

To dust, wipe with a slightly damp, soft cloth, using another soft cloth to dry. Always wipe the surface in the direction of the woodgrain.

Use a quality cleaner or flax soap formulated especially for use on wood surfaces. Do not use oils or ammonia. Dilute the cleaner as directed by the manufacturer. Dampen but do not saturate a soft cloth with the diluted cleaning solution. Wipe the surface in the direction of the woodgrain to remove dirt and fingerprints. Wipe the surface clean with a soft, dry cloth.

Care and Maintenance

For Carl Hansen Wood Finishes:

Oil/White Pigmented Oil:

Wipe clean with damp cloth. Wood should be treated twice per year on all surfaces, or as needed to remove scratches and stubborn stains.

Stain/Varnish, Clear lacquer, CHS Color:

Wipe clean with damp cloth.

Vinyl

Under normal use, clean with soft cloth dampened with mild soap solution. For stubborn stains and spills, a sponge or soft brush may be used with mild non-abrasive cleaner.

Transolid/Corian:

Clean regularly with mild soap and water. Dry with a soft

Tables should be inspected and maintained regularly by tightening screws and bolts, inspecting casters and glides for damage, and inspecting all moving parts for damage and wear.

Coalesse Surface Materials Reference Guide

Trademark List

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