
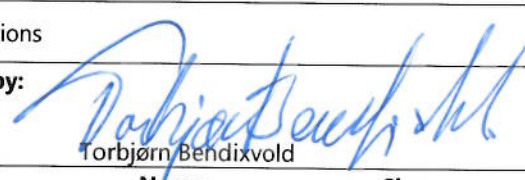


Test Report

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Customer	Scandinavian Business Seating AS Sundveien 7374 Røros, Norway		
Customer contact	Product & Brand Concept v/ Christian Eide Lodgaard		
Test item	RBM Noor Swivelling chair		
Test item ID:	RBM Noor 6070, 6075		
Serial No.	1110358146-1, 1110358146-2		
Order No.	2013-04-26-004		
Date of receipt.	2013-08-28		
Testing commenced / finished	2013-08-28 / 2013-10-01		
Performing Laboratory.	Testlab SBSeating Røros, Scandinavian Business Seating AS Sundveien 7374 Røros, Norway +47 72 40 72 00		
Accredited by.	Norsk Akkreditering Fetveien 99 2007 Kjeller +47 64 84 86 00	Valid from: 2013-04-18 Registration No.: Test 275	Valid to: 2018-04-18
Tested according to.	NS-EN16139:2013 Level 1		
Test result.	The test items passed the test specifications		
Tested by:	Approved by:		
2013-10-07  John Anders Spencer	2013-10-07  Torbjørn Bendixvold		
Date	Name	Sign.	Date
Additional information.			
The test results refer only to the samples tested.			
The chair is manufactured with approved parts.			
The temperature during testing has been within the specified range 15-25 degrees Celsius.			
Abbreviations	P	= Passed	
	F	= Failed	
	NA	= Not applicable	
	NT	= Not tested	

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Test equipment.	ID.	Last calibration.	Next calibration.
Measuring table	TL-5013	NA	NA
Stability table	TL-5012	NA	NA
Multi test field. Cycle and drop	TL-5005→TL-5008	NA	NA
Static testrig	TL-5003	NA	NA
Rolling resistance testmachine	TL-5009	NA	NA
Chair Measuring Device	TL-1201	2013-06-11	2014-06-11
Loading point template	TL-1225	2012-10-10	2015-10-10
Height gauge	TL-1205	2012-10-26	2013-10-26
Tape measure	TL-1203	2012-10-24	2013-10-24
Tape measure	TL-1247	2012-10-24	2013-10-24
Caliper	D-036	2013-06-02	2014-06-02
Protractor	TL-1244	2012-10-30	2013-10-30
Square angle	TL-1206	2012-10-26	2013-10-26
Weight bags	TL-1100→TL-1112	2013-06-11	2014-06-11
Load cells	TL1235→TL-1236	2013-03-19	2014-03-19
Load cells	TL-1226→TL-1232	2013-03-19	2014-03-19
Loading pad	TL-1207	2013-06-11	2014-06-11
Loading pads	TL-1213→TL-1219	2012-05-23	2015-05-23
Loading pads	TL-1252→TL-1253	2012-11-24	2015-11-24
Loading pad	TL-1254	2013-01-29	2015-01-29
Loading fixture	TL-1208	2013-06-11	2014-06-11
Loading fixture	TL-1211	2013-06-11	2014-06-11
Fixture for masses	TL-1209	2013-06-11	2014-06-11
Fixture for masses	TL-1099	2013-06-11	2014-06-11
Fixture for masses	TL-1265	2013-06-11	2014-06-11
Chain w/ carabine hooks	TL-1210	2013-06-11	2014-06-11
Masses	TL-1001→TL-1056	2013-06-11	2014-06-11
Digital force gauge	TL1239	2013-03-19	2014-03-19
Strap	TL-1212	NA	NA
Impact hammer	TL-1224	2012-05-23	2015-05-23

Estimated uncertainty of measurement

Measurement	Description	Uncertainty
<i>a</i>	Seat height	0,12mm
<i>b</i>	Seat depth	0,59mm
<i>d</i>	Seat width	0,34mm
7.1.2	Forwards overturning	1,5N
7.1.1	Front edge overturning	1,22N
7.1.6	Rearwards overturning for chairs without backrest inclination	1,45N
7.1.4	Sideways overturning for chairs without armrests	3,54N

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Brief description of the test item upon receipt.

RBM NOOR

Model 6070

Visitor chair made of plastic (PP). Coated aluminium 5 star base with braked unloaded castors and gas spring. Aluminium seat mechanism with height adjustment lever.

Model 6075

Visitor chair made of veneer. Coated aluminium 5 star base with braked unloaded castors and gas spring. Aluminium seat mechanism with height adjustment lever.

Remarks:

The chairs were inspected at receipt without remarks.



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Standard: **NS-EN 16139:2013**

Clause	Requirements / Remarks	Result
1. Scope <p>This European Standard specifies requirements for the safety, strength and durability of all types of nondomestic seating intended to be used by adults with a weight of not more than 110 kg, including office visitor chairs.</p> <p>This European Standard does not apply to ranked seating, office work chairs, chairs for educational institutions, outdoor seating and to links for linked seating for which European Standards or drafts exist. It does also not apply to work chairs for industrial use.</p> <p>This European Standard does not include requirements for the durability of upholstery materials, castors, reclining and tilting mechanisms and seat height adjustment mechanisms.</p> <p>This European Standard does not include requirements for the resistance to ageing, degradation and flammability.</p>		
Remarks		
3. Terms and definitions <p>See test specification</p>		
Remarks		
4 4.1	Safety requirements General <p>The seating shall be so designed as to minimise the risk of injury to the user.</p> <p>All accessible parts (3.1) shall be so designed that physical injury and damage are avoided.</p> <p>This requirement is met when:</p> <ul style="list-style-type: none"> a) accessible corners are rounded or chamfered; b) the edges of the seat, back rest and arm rests which are in contact with the user when sitting in the chair are rounded or chamfered; c) the edges of handles are rounded or chamfered in the direction of the force applied; d) all other edges are free from burrs and rounded or chamfered; e) the ends of hollow components are closed or capped. <p>Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided.</p> <p>It shall not be possible for any load bearing part of the seating to come loose unintentionally.</p> <p>All parts which are lubricated to assist sliding shall be designed to protect users from lubricant stains when in normal use.</p>	P
	Remarks	
4.2 4.2.1	Shear and squeeze points Shear and squeeze points when setting up and folding <p>Unless 4.2.2 or 4.2.3 are applicable, shear and squeeze points that are created only during setting up and folding, including tipping seat actions, are acceptable, because the user can be assumed to be in control of his/her movements and to be able to cease applying the force immediately upon experiencing pain.</p> <p>The edges of parts moving relative to each other and creating shear and squeeze points shall be as specified in 4.1.</p>	P
	Remarks	

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Clause	Requirements / Remarks	Result																				
4.2.2	Shear and squeeze points under influence of powered mechanism With the exception of tipping seats there shall be no shear and squeeze points created by parts of the seating operated by powered mechanisms, e.g. springs and gas lifts.	P																				
	Remarks																					
4.2.3	Shear and squeeze points during use There shall be no shear and squeeze points created by forces applied during normal use as well as during normal movements and actions, see Table 1.	P																				
	Remarks																					
4.3 4.3.1	Stability General The seating shall not overturn under the following conditions: a) by pressing down on the front edge of the seat surface in the median plane (3.8); b) by applying a load on the seat surface via the front corner; c) by leaning sideways on a with or without arm rests; d) by leaning against the back rest; e) by sitting on the front edge of the seat; f) by loading the foot rest.	P																				
	Remarks																					
4.3.2	Swivelling chairs Requirements a) to e) are considered to be met if the seating complies with 4.3 of EN 1335-2:2009. Requirements f) are considered to be met if the seating complies with EN 1022.	P																				
	Remarks During testing acc to EN1335-2:2009 the following forces and masses were noted	Pic. 7,8 Pic. 3,4 Pic. 5,6 Pic. 9,10																				
	<table><tr><th>Test</th><th>Requirement</th><th>RBM 6070</th><th>RBM 6075</th></tr><tr><td>7.1.1 Front edge overturning</td><td>27kg</td><td>44kg</td><td>37kg</td></tr><tr><td>7.1.2 Forwards overturning</td><td>20N horizontal force</td><td>65N</td><td>64N</td></tr><tr><td>7.1.4 Sideways overturning for chairs without arm rests</td><td>20N horizontal force</td><td>132N</td><td>129N</td></tr><tr><td>7.1.5 Rearwards overturning for chairs without back rest inclination</td><td>192N horizontal force</td><td>214N</td><td>202N</td></tr></table>		Test	Requirement	RBM 6070	RBM 6075	7.1.1 Front edge overturning	27kg	44kg	37kg	7.1.2 Forwards overturning	20N horizontal force	65N	64N	7.1.4 Sideways overturning for chairs without arm rests	20N horizontal force	132N	129N	7.1.5 Rearwards overturning for chairs without back rest inclination	192N horizontal force	214N	202N
	Test		Requirement	RBM 6070	RBM 6075																	
	7.1.1 Front edge overturning		27kg	44kg	37kg																	
	7.1.2 Forwards overturning		20N horizontal force	65N	64N																	
	7.1.4 Sideways overturning for chairs without arm rests		20N horizontal force	132N	129N																	
7.1.5 Rearwards overturning for chairs without back rest inclination	192N horizontal force	214N	202N																			
4.3.3	Non swivelling chairs The seating shall fulfil the relevant requirements of EN 1022	N/A																				
	Remarks																					

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Clause	Requirements / Remarks	Result
4.4	Rolling resistance of the unloaded chair This sub clause is only applicable to single seating units fitted with castors or wheels. The unloaded seating shall not roll unintentionally. This requirement is met when: - the rolling resistance is ≥ 12 N when tested in accordance with EN 1335-3:2009, 7.4; and all castors are of the same type.	P
	Remarks Results for mod 6070 Soft Castors: 18N Hard Castors: 18N Results for mod 6075 Soft Castors: 23N Hard Castors: 17N	
4.5	Safety of the construction The following tests described in Clause 6, Table 1 are considered to be relevant to safety: Test No.: 1, 2, 4, 6, 7, 8, 9, 10, 12, 13, 14. Seating is considered to satisfy the safety requirements if, on completion of the relevant tests, the chair satisfies all requirements of Clause 5.	P
	Remarks	
5	Safety, strength and durability requirements The chair shall be constructed to ensure that it does not create a risk of injury to the user of the chair under the following conditions: - sitting on the seat, both centrally and off-centre; - moving forward, backwards, and sideways while sitting in the chair; - leaning over the arm rests; - pressing down on the armrests while getting up from the chair. These safety, strength and durability requirements are fulfilled when during and after testing in accordance with Table 1 : a) there are no fractures of any member, joint or component; b) there are no loosening of joints intended to be rigid; c) no major structural element is significantly deformed; d) the chair fulfils its functions after removal of the test loads. The stability requirements are fulfilled when after testing in accordance with Table 1 the seating does not overturn.	P
	Remarks	
6	Test methods Seating shall be tested on the same sample for safety, strength and durability according to Table 1 and following the order listed in Table 1. The guidance for selecting level L 1 or L2 with due respect for the end use of the product is given in Annex B.	
	Remarks	

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Table 1 - Strength and durability tests

Test and sequence	Reference	Loading ^a	Level		Result
			L1	L2	
1.Seat and back static load test	EN 1728:2012, 6.4	Seat: Force, N Back: Force, N 10 times	1600 560(min force 410)	2000 700(min. force,410)	P Pic. 11,12
2.Seat front edge static load test	EN 1728:2012, 6.5	Force, N 10 times	1300	1600	P Pic. 13
3.Vertical static load on back ^b	EN 1728:2012, 6.6	Force, N Seat load, N 10 times	600 1300	900 1800	P Pic. 14,15
4.Foot rest and leg rest static load test	EN 1728:2012, 6.8, 6.9	Force, N 10 times	1300	1600	N/A
5.Arm sideways static load test	EN 1728:2012, 6.10	Force, N 10 times	400	900	N/A
6.Arm downwards static load test	EN 1728:2012, 6.11	Force, N 5 times	750	900	N/A
7.Vertical upwards static load on arm rests	EN 1728:2012, 6.13.1, 6.13.2	Seat load, N Lift 10 times, during ≥10 s	250 or lift stack with max. 8 chairs of max 25kg	1200	N/A
8.Seat and back durability test	EN 1728:2012, 6.17	Cycles Seat: 1000N Back ^c : 300N	100 000	200 000	P Pic. 16
9.Seat front edge durability test	EN 1728:2012, 6.18	Cycles Force: 800N	50 000	100 000	P Pic.17,18
10. Arm durability test	EN 1728:2012, 6.20	Cycles Force: 400N	30 000	60 000	N/A
11. Foot rest durability test	EN 1728:2012, 6.21	Cycles Force: 1000N	50 000	100 000	N/A
12. Leg forward static load test	EN 1728:2012, 6.15	Force, N Seat load, N 10 times	500 1000	620 1800	N/A
13. Leg sideways static load test	EN 1728:2012, 6.16	Force, N Seat load, N 10 times	400 1000	760 1800	N/A
14.Seat impact test	EN 1728:2012, 6.24	Drop height, mm 10 times	240	300	P Pic. 19,20
15.Back impact test	EN 1728:2012, 6.25	Height of fall, mm/° 10 times	210/38	330/48	P Pic. 21
16. Arm impact test	EN 1728:2012, 6.26	Height of fall, mm/° 10 times	210/38	330/48	N/A
17. Drop test (multiple seating)	EN 1728:2012, 6.27.1	Drop height, mm 2x5 times	N/A	450	N/A

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18. Auxiliary writing surface static load test	EN 1728:2012, 6.14	Force, N 10 times	300	300	N/A
19. Auxiliary writing surface durability test	EN 1728:2012, 6.22	Cycles Force: 150N	10 000	20 000	N/A
^a Seat load on parts not undergoing test: 750N ^b The test is only applicable for chairs without head/neck rest and for chairs with a height of the backrest <1000mm above ground ^c No minimum force defined					

Clause	Requirements / Remarks	Result
7	Information for use Information for use shall be available in the language of the country in which it will be delivered to the end user. It shall contain at least the following details: a) information regarding the intended use (see Annex B); b) if the chair is fitted with adjusting mechanisms: instruction for operating the adjusting mechanisms; c) assembly instructions, where applicable; d) instruction for the care and maintenance of the chair; e) if the seating is fitted with castors: information on the choice of castors in relation to the floor surface; f) if the seating is fitted with adjustment mechanisms comprising an energy accumulator, an additional note is required pointing out that only instructed personnel may replace and maintain adjustment mechanisms containing energy accumulators.	P
	Remarks	

Table A.1 – Additional tests

Test and sequence	Reference	Loading	Level		Result
			L1	L2	
1. Drop test for stacking seating	EN 1728:2012, 6.27.2	Drop height, mm 10 times	150	200	N/A
2. Backward fall test	EN 1728:2012, 6.28	Cycles	5	5	N/T
3. Drop test from the height of a table	EN 1728:2012, 6.27.3	Drop height, mm 10 times (5 times on one front leg and 5 times on one rear leg)	600	600	P Pic. 22,23

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Annex B

Level	Type of use	Range of application
L1	General use	Areas in which seating is usually intended for mixed use (short-time and for a period of several hours, light to heavy load). <u>Examples of end-use:</u> all kind of applications in office buildings, showrooms, public halls, function rooms, cafes, restaurants, canteens, banks, bars.
L2	Extreme use	Areas in which seating is occasionally or repeatedly subject to extremely high loads due to their specific types of use or due to improper use. <u>Examples of end-use:</u> night-clubs, police stations, transport terminals, sport changing rooms, prisons, barracks (non-controlled areas).

Annex c

Dimensional requirements for office visitor chairs

Clause	Requirements / Remarks	Result
C.1	General The dimensions in this standard are based on the conflicting requirements of anthropometric measurements, mechanical design, subjective preference and other factors.	
	Remark	
C.2.1	Seat height (a) Fixed seat height: between 400 mm and 500 mm. Adjustable seat height: minimum range from 420 mm to 480 mm.	P Pic. 1
	Remark Mod.6070: 356-489mm Mod.6075: 355-489mm	
C.2.2	Seat depth (b) Seat depth: between 380 mm and 470 mm.	P Pic. 2
	Remark Mod.6070: 436mm Mod.6075: 437mm	
C.2.3	Seat width (d) Seat width: minimum 400 mm.	P
	Remark Mod.6070: 427mm Mod.6075: 426mm	
C.2.4	Distance between arm rests (r) Distance between arm rests: minimum 460 mm.	N/A
	Remark	

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Annex 1 – Photo documentation



Pic. 1



Pic. 2



Pic. 3



Pic. 4



Pic. 5



Pic. 6



Pic. 7



Pic. 8



Pic. 9



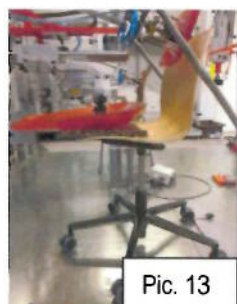
Pic. 10



Pic. 11



Pic. 12



Pic. 13



Pic. 14



Pic. 15



Pic. 16

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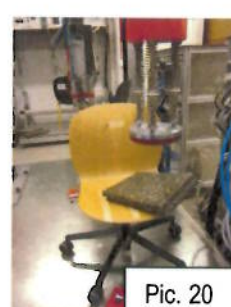
Pic. 17



Pic. 18



Pic. 19



Pic. 20



Pic. 21



Pic. 22



Pic. 23

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