

Steelcase®

Series 1

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Meet Steelcase SeriesTM 1



Best In Ergonomic Essentials

Meet Series 1

Steelcase Series™ 1 is where serious support, lighthearted looks and exceptional value all come together — a different class that's still best- in-class.

Engineered to cater to the diverse needs of modern workplace, this high-performance office chair boasts space efficiency, weight-activated controls and an even more sustainable option. Choose from plenty of back, seat and frame color choices to create the perfect chair to fit you and your space.



Attainable Choice



11

3D MicroKnits

11

LiveBack™ Flexors

5

Air LiveBack®

100

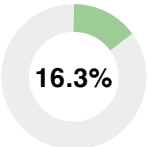
Upholstery Fabrics

With almost 13,000 possible configurations, Series 1 is number one for attainable choice. For the serious corporate to the agile co-worker profile, gaming extraordinaire to studious essay writer, comfort can express any personality.

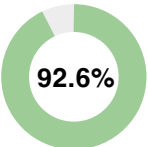
Life Cycle Assessment



Series 1 is up to 92.6% recyclable by weight and was intentionally designed to be easily assembled and dissembled into manageable material components within 5 minutes, using ordinary hand tools.



**TOTAL RECYCLED
CONTENT**



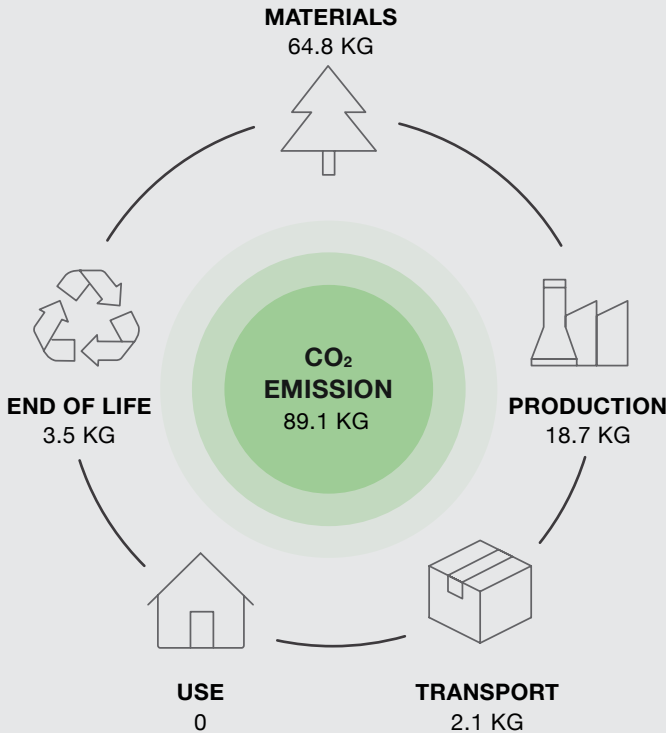
**RECYCLABILITY
BY WEIGHT**

TRANSPORT

Steelcase is helping optimize operational cost and deliver savings for Series 1 chairs through enhanced product loading efficiencies. Our 2-in-1 packing initiative will drive a more sustainable footprint by reducing waste – and is now being extended to Series 1 task chairs.



CarbonNeutral®



Series 1 now has the option of CarbonNeutral® certification. Our clients can offset the CO₂ emissions produced during the life cycle of the chair, ensuring their seating fully supports their team as well as their sustainability goals.



The Carbon emissions for this optional certification are calculated, third-party verified and completely offset across every stage of this chair’s lifecycle. Every purchase of this chair supports trusted projects that slow climate change and create social benefits – including forest management, renewable energy, cleaner cooking and electric transportation.

YOUR CHOICE LEADS CHANGE.

Proudly following in the footsteps of Think, a foundational sustainability product in the Steelcase collection, Series 1 has received numerous credentials as well as a Declare label, which is essentially like a nutrition label for building products, providing the highest level of transparency about what goes into the Chair.



Product Composition

Material	Weight (kg)	Weight (%)	Resource Type
Steel	3.837	25.80	Recycled, virgin non-renewable
Aluminium	2.686	18.10	Recycled, virgin non-renewable
Polyoxymethylene (POM)	2.664	17.90	Virgin non-renewable
Polypropylene (PP)	2.232	15.00	Virgin non-renewable
Nylon (PA6 and PA66)	2.092	14.10	Recycled, virgin non-renewable
Polyurethane (PU)	1.103	7.40	Virgin non-renewable
Other	0.253	1.70	
Total	14.012	100	



SERIES 1 IS ALSO PERFORMANCE TESTED AND CERTIFIED TO ALL MOST STRINGENT APAC TEST STANDARDS INCLUDING:

Declare
AFRDI Blue Tick
AFRDI Green Tick
SCS Indoor Advantage Gold – Furniture
Environmental Product Declaration (EPD) by NSF

Made in Asia



Series 1 is manufactured and assembled here in Asia, reducing the miles between our factories and our biggest customers. Manufacturing in Pune (pictured) is powered by solar energy.

Back to Back



Delivering what's important, where it's needed most. Series 1 uses proprietary Steelcase technology to support to the user, so you know your back will be supported in all the right places. Series 1 has the choice of two back options, mounted on a flexible frame, that intuitively sculpts to the user's every movement throughout the day.

SERIES 1 AIR

At first glance the Air LiveBack® appears as an unassuming geometric pattern. Unsurprisingly this Steelcase technology, taking lead from the original LiveBack, has been engineered to flex in multiple dimensions to encourage healthy movement and support posture changes.

The innovative geometric design is scaled to support each part of the spine with responsive, personalized comfort and fit.

SERIES 1

LiveBack® technology, the result of an extensive four-year research study into how the back and spine behave when people sit, uses a system of flexible membranes, spring lumbar support and 3D woven fabric to sculpt to and support the spine.

1 FLEXIBLE BACK FRAME

The back frame is made of a lightweight, durable material that flexes with the user, providing a stable foundation for the LiveBack system.

2 FLEXOR MEMBRANE

Made from impact polypropylene copolymer which is 100% recyclable, meticulously designed bands allow the backrest to sculpt and adjust to the body's movements, providing support where you need it most.

3 ADJUSTABLE LUMBAR

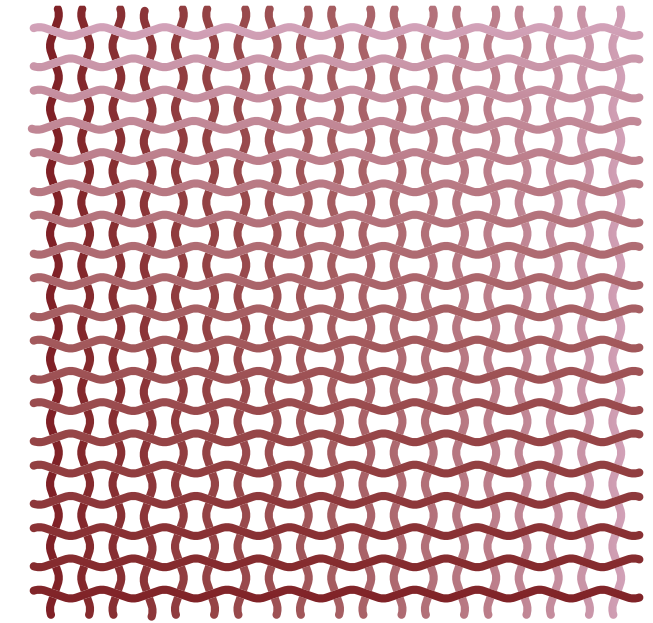
The adjustable back lumbar support system provide targeted support for your lower back.

4 3D MICROKNIT

3D Microknit is a polyester based fabric technology, designed to be light weight and allow airflow and ventilation, to help keep the user cool and comfortable during extended periods of sitting.



Air LiveBack®



Meet Air LiveBack®, a Steelcase innovation that provides your spine with uninterrupted support. The proprietary geometric membrane forms a continuous system that conforms to the back and adjusts to every movement and posture change, giving personalized support throughout the workday.

The system is engineered from a light-weight composite polypropylene which gives both flexibility and durability, giving dynamic support and instant adaptability to the natural movements and form changes. The design also increases air flow and is 100% recyclable.



Weight Activated Mechanism

Series 1's weight-activated seat mechanism intuitively synchronizes the seat and back positioning to provide the right amount of tension, allowing anyone, anywhere to sit down and get comfortable – quickly.

The right hand recline control allows users to adjust the resistance of the back and seat responsiveness. With 20% additional boost tension setting to increase the resistance for recline and an upright back stop lock for an upright position



Right Hand Drive

The chair's right-hand comfort controls offer easy access adjustment options, allowing you to fine-tune your seating experience.

1 4D ARM

Up and down, in and out, forward and back and side to side, these arms provide steady support for your arms so your shoulders can remain in a relaxed position. 107mm height range, 102mm width and 40° pivot.

2 SEAT DEPTH

Adjustable seat depth accommodate different lengths to provide better lower back and leg support. 64mm adjustment range.

3 PASSIVE SEAT EDGE

Flexible edge around perimeter relieving pressure points under your thighs.

4 HEIGHT

The height of the seat adjusts to maximize comfort and proper relationship between you and your worksurface. Pneumatic cylinder provides 127mm height range.





Enhanced Choice



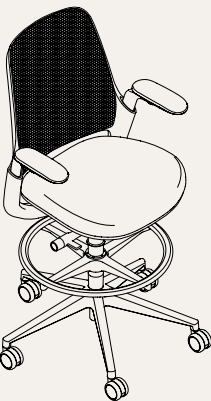
1 COAT HANGER

Keep your stuff conveniently within reach.

2 HEADREST

Give yourself a little extra support.

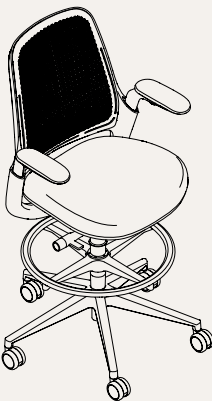
Features + Adjustability



Series 1
3D Microknit
Back Stool



Series 1
3D Microknit
Back Chair



Series 1
Air Back
Stool



Series 1
Air Back
Chair

DIMENSIONS

	Chair	Stool
Overall Depth	533mm to 603mm	533mm to 603mm
Overall Width	597mm to 686mm	597mm to 686mm
Overall Height	927mm to 1048mm	1073mm to 1397mm
Seat Depth	394mm to 457mm	394mm to 457mm
Seat Width	488mm	488mm
Seat Height	419mm to 546mm	584mm to 781mm
Lumbar Height from Seat	165mm to 222mm	165mm to 222mm
Arm Height from Seat	165mm to 282mm	165mm to 282mm
Distance b/w Armrests	407mm to 508mm	407mm to 508mm
Armcap Pivot Range	40° inward 40° outward	40° inward 40° outward
Armcap Depth	76mm	76mm



LIVEBACK® FLEXOR SYSTEM OR AIR LIVEBACK® SYSTEM
The back conforms to your spine to provide flexibility and support for responsive comfort and fit.



WEIGHT-ACTIVATED
Synchro Tilt Mechanism Responds to your body weight to provide the right amount of back tension as you recline.



RECLINE ADJUSTMENTS
Comfort dial offers four settings: Upright back lock, mid-back stop, a boost setting (offers +20% additional back tension resistance for individuals who need it) and weight-activated full recline.



4D ARMS
Fully adjustable arms move in height, width and depth, and pivot to better support your neck and shoulders. The cantilevered arm design encourages posture change.



LUMBAR SUPPORT
Adjustable lumbar with embedded spring energy comes standard.


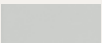


SEAT ERGONOMICS
Seat is height- and depth adjustable. Flexible edges and adaptive bolstering in the seat foam provides pressure-free comfort.


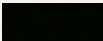



Surface Materials

FRAME/BASE/ARM

PAINTED (NEUTRAL)

Black	
Seagull	

AIRBACK PLASTIC

6BD6 Lagoon		6205 Black	
6BD7 Saffron		6249 Platinum	
6053 Seagull			

BACK

3D MICROKNIT

5T20 Nickel		5T29 Graphite		5T36 Honey	
5T21 Black		5T31 Seagull		5T37 Lagoon	
5T22 Royal Blue		5T32 Aubergine		5T38 Saffron	
5T25 Malt		5T33 Peacock			














BACK AND SEAT

OTTO

K601 Peacock		K606 Coral		K611 Bluestone	
K603 Olive		K607 Saffron		K612 Smoke	
K604 Grass		K609 Aubergine		K613 Iron	
K605 Honey		K610 Lagoon		K614 Ash	
				K615 Charcoal	

BACK AND SEAT

MEDLEY

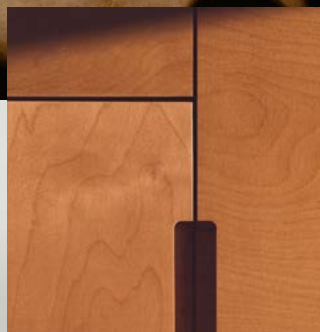
60003 Grey		63017 Orange Mix		67006 Sky Blue	
60004 Pepper		64019 Red		67053 Water Blue	
60167 Grey Brown		64125 Dark Pink		67054 Dark Green	
60999 Pepper Black		66008 Light Grey			
61002 Beige		66010 Blue			
62002 Mustard Yellow		66144 Denim			

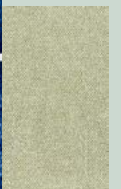
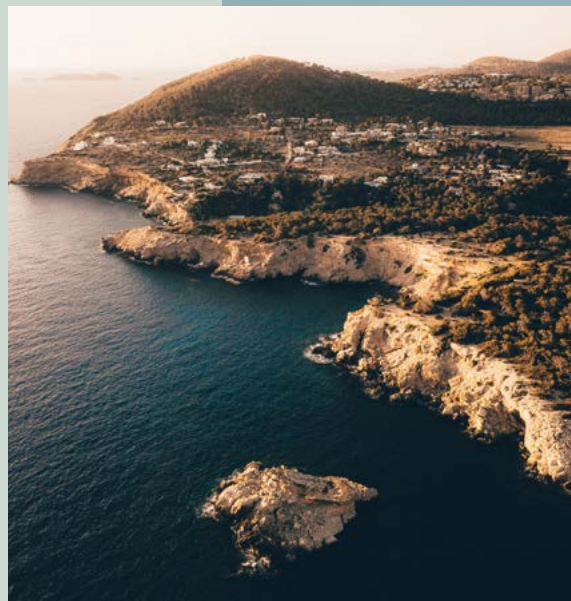
ERA

5ER0 Cobalt		5ES4 Sprout		5ET7 Ocean	
5ER2 Blue Nickel		5ES5 Blue Mint		5ET8 Stone	
5ER3 Pistachio		5ES7 Night Owl		5ET9 Slate	
5ER6 Truffle		5ET1 Peach		5EU1 Pink	
5ER7 Saffron		5ET2 Cherry		5EU2 Electric Indigo	
5ER8 Pink Lemonade		5ET3 Fresh Green		5EU3 Green Citrine	
5ER9 Onyx		5ET4 Jade		5EU4 Storm Cloud	
5ES0 Scarlet		5ET5 Sky			
5ES3 Persimmon		5ET6 Cloud			



These finishes incorporate warmer neutrals to create environments that feel more like home.





Light and expressive colors inspired by natural elements create a sense of comfort at work.

The Steelcase Seating Difference

It's about more than a chair for us. It's our deep understanding of people, how they work, how they move and feel and what they need while they work. Our insights inspire new seating solutions, expressed with uncompromising quality, craftsmanship and sustainability.





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